

## Hardware and software upgrade of the motor test unit in HAMK Valkeakoski

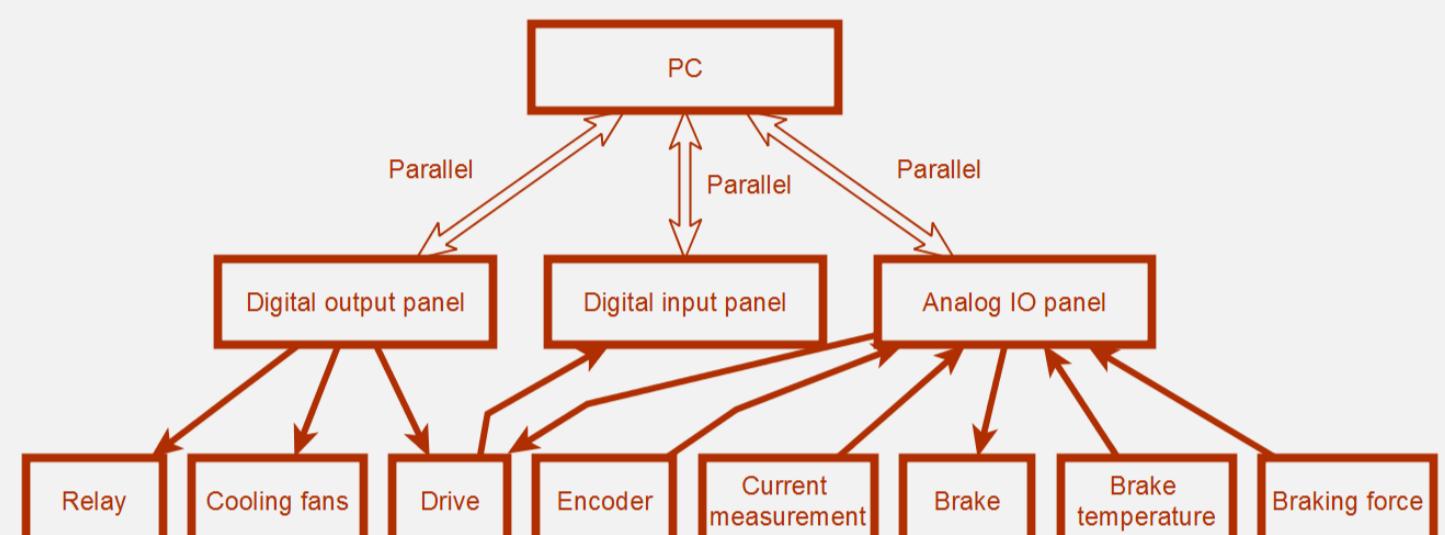
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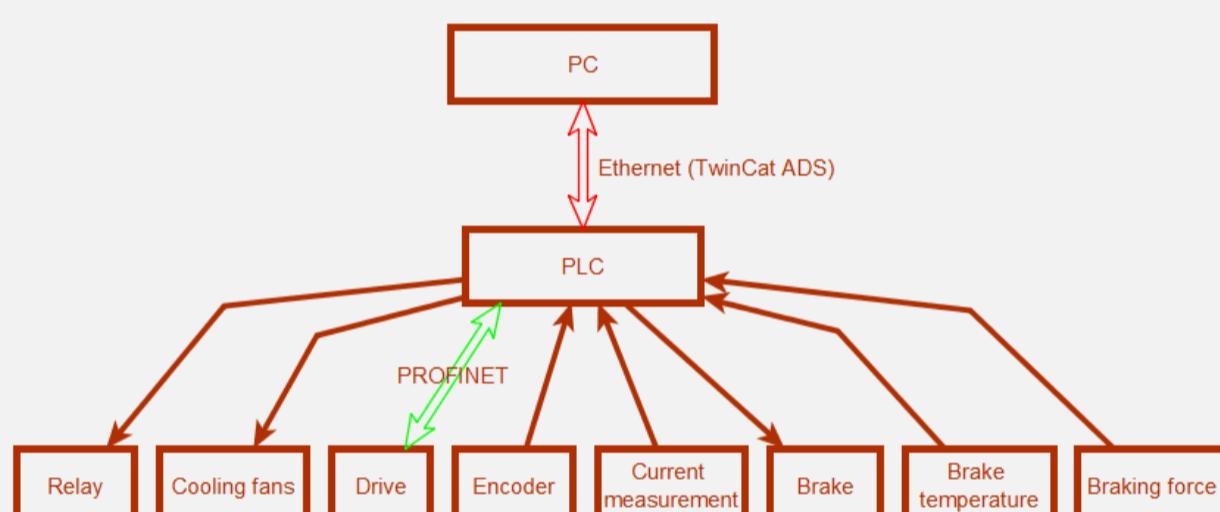
2014-2015

### Initial situation

- HAMK Valkeakoski, Finland
- Didactical motor testing unit
- Outdated (made in 1999)
  - Windows 95 computer
  - 3 Parallel interface
  - Old ABB ACS600 drive
  - Doesn't function anymore
- Needs upgrade
  - Software (Windows 7)
  - Hardware (new communication, new drive)



### New hardware



- New Windows 7 PC
- Replaced custom I/O panels by Beckhoff CX9020 PLC
  - Dedicated PLC → SAFER
  - Communication through Ethernet (TwinCAT ADS)
- Replaced ACS600 drive by new ACS355 drive
  - Overdimension (student proof)
  - Communication through PROFINET
- Improved emergency stop system

### New software

PLC

PC

- Beckhoff TwinCAT 3
- Intelligence
  - Independent
  - Takes load from PC program
- Improved emergency stop system
  - Connection monitoring
- Datalogging

- Shows starting current, speed and acceleration of:
  - Direct start
  - Star-delta start
  - Softstarter start
  - Drive start
- Torque-speed characteristic measurement
- Manual control
- Very user friendly

### Conclusion

- Ready to use solution
- Improved simplicity by using Ethernet and PROFINET connection
- Student proof
- Modern communication
  - Ethernet
  - PROFINET
- Easy to use
- Highly improved safety



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