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Venice's macroalgae-derived active material for aqueous, organic, and solid-state supercapacitors

Ahmad Bagheri ^{a,b}, Somayeh Taghavi ^c, Sebastiano Bellani ^d, Pejman Salimi ^{e,f}, Hossein Beydaghi ^d, Jaya-Kumar Panda ^d, Marilena Isabella Zappia ^d, Valentina Mastronardi ^d, Agnese Gamberini ^d, Sanjay Balkrishna Thorat ^d, Matteo Abruzzese ^d, Lea Pasquale ^g, Mirko Prato ^g, Michela Signoretto ^h, Xinliang Feng ^{b,i}, Francesco Bonaccorso ^{a,d,*}

- ^a Graphene Lab, Istituto Italiano di Tecnologia, Via Morego 30, 16163 Genoa, Italy
- b Center for Advancing Electronics Dresden (cfaed) & Faculty of Chemistry and Food Chemistry, Technische Universität Dresden, 01062 Dresden, Germany
- c Faculty of Chemistry, University of Mazandaran, 47416-95447 Babolsar, Iran
- ^d BeDimensional S.p.A., Lungotorrente Secca 30R, 16163 Genoa, Italy
- ^e Analytical and Circular Chemistry (ACC), Hasselt University, Hasselt, Belgium
- f Institute for Materials Research (imo-imomec), Hasselt University, Hasselt, Belgium
- g Materials Characterization Facility, Istituto Italiano di Tecnologia, Via Morego 30, 16163 Genova, Italy
- h CATMAT Lab, Department of Molecular Sciences and Nanosystems, Ca' Foscari University Venice and INSTM Consortium, RU of Venice, Via Torino 155, 30172 Venezia Mestre, Italy
- i Max Planck Institute of Microstructure Physics, Weinberg 2, 06120 Halle, Germany

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ABSTRACT

In this study, self-doped porous activated biochar derived from Venice lagoon's Sargassum brown macroalgae (ABS) has been successfully prepared through thermochemical carbonization (pyrolysis) followed by CO2 physical activation and used as electrodes for supercapacitor (SC) applications. The ABS exhibits a remarkable specific surface area of 821 m²g⁻¹ and heteroatoms (N, O, and S) doping, both key features to attain highperformance carbon-based SC electrodes. The electrochemical performances of ABS-based SCs were assessed in three different electrolytes. Two are aqueous (i.e., 1 M H2SO4 and 8 M NaNO3), while the third one is the prototypical organic, namely 1 M TEABF4 in acetonitrile. In these three electrolytes, the ABS-based electrodes exhibited specific capacitance values (C_{σ}) of 109.5, 79.0, and 64.3Fg⁻¹, respectively, at a current density of 0.1 Ag^{-1} . The capacitive performance resulted in SC energy densities of 3.45 Wh kg^{-1} at 22.5 W kg^{-1} , 6.3 Wh kg^{-1} at 36.1 W kg^{-1} , and 12.4 Wh kg^{-1} at 57.4 W kg^{-1} and maximum power densities of 147, 222, and 378 kW kg^{-1} in the acidic, quasi-neutral aqueous electrolyte and organic electrolyte, respectively. The ABS electrodes were used to realize a flexible solid-state SC based on the sulfonated polyether ether ketone (SPEEK):functionalized niobium disulfide flakes (f-NbS2) composite membrane. The flexible solid-state SC displayed a remarkable 97% C_g retention even under various mechanical stresses, including bending up to 1000 times and folding angles up to 180°, while keeping a Coulombic efficiency above 98%. This study reveals ABS as a promising sustainable source of active materials for SCs. The remarkable performance of ABS-based SCs can be attributed to their multi-scale porosity, heteroatom doping, and enhanced surface wettability, providing abundant active sites for charge accumulation, and efficient electrolyte diffusion, thus highlighting its potential as a sustainable solution for energy storage applications.

1. Introduction

Sustainable energy storage and conversion technologies must be developed to meet rising energy consumption while tackling climate change, environmental pollution, and biodiversity loss [1–3]. In this context, supercapacitors (SCs) represent electrochemical energy storage systems that combine the advantages of traditional capacitors and batteries by storing energy through electrostatic double-layer capacitance

^{*} Corresponding author at: Graphene Lab, Istituto Italiano di Tecnologia, via Morego 30, 16163 Genoa, Italy.. E-mail address: f.bonaccorso@bedimensional.it (F. Bonaccorso).

and faradaic pseudocapacitance mechanisms [4–6]. With excellent rate capability, i.e., specific power (P_s) exceeding 10 kW kg⁻¹ and long cycle life (up to millions of charge/discharge -CD- cycles regardless of the depth of discharge), SCs outperform common battery technologies in terms of round trip efficiency, longevity (e.g., 20 years lifespan), and power densities. These distinguishable features make SCs a compelling choice to efficiently and rapidly match the energy demand, as well as to control the ramp up or down of the energy supplied by renewable technologies in distributed (decentralized) renewable energy systems [7,8]. Furthermore, SCs operate efficiently within a wide temperature range, i.e., from $-40~^{\circ}$ C to $80~^{\circ}$ C, making them adaptable to/reliable in extreme environments, e.g., Arctic and deserts [9,10]. The SCs are commonly classified into three main categories: electrical double-layer capacitors (EDLCs), pseudocapacitors, and hybrid SCs (HSCs). Commercial SCs are mainly EDLCs based on high-surface carbon electrodes, which are charged/discharged via ion adsorption/de-adsorption processes at the electrode-electrolyte interfaces [10-12]. Activated carbon (AC), carbon nanotubes, and graphene have been widely used as active materials for EDCL electrodes due to the combination of high electrical conductivity, large specific surface area, and excellent chemical stability [5,13–15]. Even though AC still represents the most economically viable active material choice amongst the aforementioned materials, marketable products are commonly derived from fossil fuel precursors, increasing the cost (up to \$5000-100000 per kWh) and environmental impact of EDLCs [16]. Recently, the use of biomasses to produce AC, e.g., by upcycling waste materials, has been considered a suitable costeffective strategy that preserves the ecological balance. Examples of biological precursors for AC are rice husk [17], silk cocoon [18], and algae [19]. Specifically, Algae, unlike land plants, can form massive populations in coastal areas on all continents, but also off-shore in tanks, ropes, and other supports in marine systems, e.g., offshore wind parks [20,21]. They also have the ability to thrive in various aquatic environments, including salt water, spurring seaweed farming that does not rely on energy-intensive farming practices and does not compete for freshwater resources, resulting in the production of "truly green" biomasses [22]. The accumulation of a large amount of proteins and lipids within their cellular biomass is the source of N and S heteroatoms [23], which, in turn, can be used to produce heteroatom-doped biochar through pyrolysis processes. During pyrolysis, these biomasses convert to heteroatom as dopants into the carbon matrix without the need for extra chemical reagents [24]. Heteroatoms like N, O, S, and P efficiently enhance the electrical conductivity and wettability of algae-derived biochar [25]. Heteroatom insertion primarily occurs at the outer region of the carbon sheets, while the internal region undergoes a process called localized crystallization [26], resulting in an ordered structure. This ordered structure significantly enhances porosity, which is crucial for energy storage applications [27]. Activation techniques, including chemical or physical activations and template-assisted methods, can be used to increase the specific surface area (up to $\sim 3000 \text{ m}^2\text{g}^{-1}$) and porosity (even up to > 1 cm³ g⁻¹) of biochars [27,28]. More in detail, high-temperature physical activation can break crosslinks between carbon sheets, resulting in the formation of free carbon layers that are conductive and incorporate heteroatoms [29]. The heating process preserves the original morphology of carbon, while gases escape, forming pores and channels [30]. Chemical activation using chemical etching agents, e.g., ZnCl2, KOH, and HNO3, leads to porous carbons with high specific surface area and highly developed pore structure [29,31]. Furthermore, physical activation methods, involving steam [30], carbon dioxide (CO₂) [26], or air [32], can enlarge the volume of pores in biochars, promoting the formation of hierarchically porous structures at nano, micro, and macro scales (microporosity, mesoporosity, macroporosity, respectively). In general, physical activation methods are also cheaper and safer than chemical activation treatments involving high-temperature conditions with a significant environmental footprint [29-31].

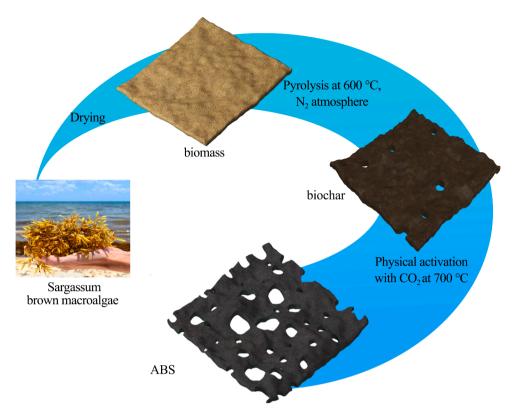
Herein, algal biomass, namely Sargassum brown macroalgae from

Venice Lagoon, was used as a biosource for the preparation of biochar. The widespread distribution of Sargassum, as well as the bloom of other algae, in Venice Lagoon results from the eutrophication of the lagoon, i. e., enrichment of N- and P-rich nutrients, associated to the morphological and hydrodynamic setting of the lagoon. The blooms of macroalgae and their subsequent decomposition have been typically associated to negative effects, i.e., anoxia in large parts of the Venice lagoon that causes mass mortality of benthic animals and fish, coral reef destruction and toxin release [33]. Thus, the use of algae for the preparation of biochar as a precursor of SC active materials can be considered as an environmentally friendly approach to produce valuable products, while restoring and/or safeguarding the balance of marine ecosystem negatively affected by human economic activities. The localized graphitic order and the textural properties of Sargassum-derived biochar were then modified by a physical activation process using CO2 as an activation agent [26]. The effect of functional groups on the electrochemical performance of the N, O, S-self-doped-activated biochar derived from Sargassum (ABS) was investigated in SCs based on various types of electrolytes, including prototypical organic (1 M tetraethylammonium tetrafluoroborate -TEABF₄- in acetonitrile -ACN-) and aqueous (1 M H₂SO₄ and 8 M NaNO₃) ones, reaching specific energies (Es) up to 12.4 Wh kg^{-1} at 57.4 W $kg^{-1},\,3.45$ Wh kg^{-1} at 22.5 W $kg^{-1},\,$ and 6.35 Wh kg⁻¹ at 36.1 W kg⁻¹, respectively. Furthermore, flexible solid-state SC (FSSSC) was also constructed by combining the designed ABS-based electrodes with a solid-state electrolyte (SSE), namely a sulfonated polyether ether ketone (SPEEK):functionalized niobium disulfide flakes (f-NbS₂) composite membrane developed in ref. [34]. The as-produced FSSC exhibited an Es of 5.8 Wh kg⁻¹ at 87.4 W kg⁻¹, retaining its performance after several bending cycles (up to 1000 cycles) and during folding conditions. The validation of ABS in different SC configurations opens the way toward sustainable use of marine biomasses for electrochemical energy storage applications.

2. Results and discussion

Scheme 1 represents the synthesis and activation method used to produce ABS (see details in Supporting Information).

Fig. 1a reports the Fourier-transform infrared spectroscopy (FTIR) spectrum of ABS, showing the presence of various functional groups. The band at around 3400 cm⁻¹ is associated with hydroxyl group vibrations [35]. The band at 1600 cm⁻¹ is related to the stretching vibration of aromatic C=C and stretching of C=O from conjugated ketones and quinones [36]. Moreover, a wide peak in the range of 1400–900 cm⁻¹ is a series of overlapping bands likely ascribed to O-, N-, S-based dopants and functional groups in ABS, including C-O bonds in phenol, alcohol, bridging ether between aromatic rings, N-COO and N-C groups, S-O in sulfonate, S=O in sulfuric acid, SO₂ in sulfonic acid and sulfone, respectively [37]. The bands at 2850, 2920, and 800 cm⁻¹ are associated with aliphatic (alkenes) and aromatic C-H, respectively [38]. The specific peaks corresponding to the various functional groups are reported in Table S1. Fig. 1b shows the X-ray diffraction (XRD) pattern measured for the ABS. This pattern exhibits two prominent peaks at 2θ values of approximately 25° and 44°, corresponding to the (002) and (100) reflections of a disordered turbostratic carbon (or hard carbon) structure, respectively [39]. In particular, according to Bragg's law [26], the interlayer distance between the graphitic layers (d₀₀₂) of ABS is calculated to be ~ 0.357 nm, which is larger than the d-spacing of graphite (0.335 nm) [40,41]. The increased interlayer spacing and the presence of turbostratic disorder in ABS suggest enhanced electrochemical properties, including higher ion accessibility and improved charge storage capabilities, which are beneficial for applications like SCs. Fig. S1 presents the XRD pattern of the biochar, which behaves like disordered turbostratic carbon structure. As for the activated counterpart, two broad diffraction peaks at 20 values of approximately 23.5° and 43° correspond to the (002) and (100) reflections. The difference in the (002) peak positions between the biochar and the ABS indicate



Scheme 1. Production of ABS through the activation of *Sargassum* brown macroalgae-derived biochar.

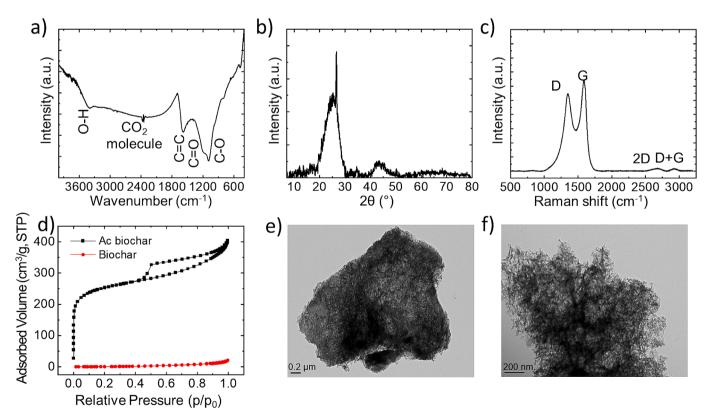


Fig.1. Structural and morphological characterization of ABS. (a) FTIR spectra, (b) XRD pattern, and (c) Raman spectrum measured for ABS. (d) N_2 adsorption—desorption isotherms measured for Sargassum brown macroalgae-derived biochar and ABS. TEM images of (e) ABS and (f) a magnified area showing the material porous structure.

different d_{002} , which is larger for the former (\sim 0.378 nm). In addition to the (002) and (100) reflections, several sharp peaks are present in the XRD patterns. Notably, the sharp peak at 27° can be ascribed to some inorganic phases including crystalline SiO₂ (quartz (ICSD 83849), and Trydimite (ICSD 176)), typical contaminations present in quartz reactors which cannot be removed during the HCl acid-washing step [26].

Raman spectroscopy analysis was also performed to elucidate the structural order of ABS. The Raman spectrum of ABS (Fig. 1C) exhibits distinct bands. The D band, located around 1360 cm $^{-1}$, is associated with defects in graphitic structure and disorder, while the G band around 1600 cm $^{-1}$ corresponds to the graphitic layers and shows inplane vibrational mode of sp 2 -hybridized carbon atoms [42,43]. The band at ca. 2650 cm $^{-1}$ is the overtone of D band and is denoted as 2D [44]. Lastly, the band peaked at ca. 2950 cm $^{-1}$ is associated with a D + G combination mode [45]. The ratio between the intensity of D-band and G-band (I_D/I_G) was used to evaluate the degree of graphitization [43,46]. In this study, the I_D/I_G value is approximately 0.86. This ratio closely resembles values reported for other activated biochars in literature [36,47].

Fig. 1d reports the N₂ adsorption–desorption isotherm measured for the ABS. A combination of type I and type IV isotherms indicates the presence of a hierarchical micro-mesoporous texture. In particular, the initial uptake of volume adsorbed at $P/P_0 < 0.2$ suggests the presence of micropores, while the hysteresis loop at $0.4 < P/P_0 < 0.99$ is associated with the existence of narrow slit-shaped mesopores (see Fig. S2 for pore size distribution). Similar results were obtained for activated biochars produced by pyrolysis and physical activation (H2O, and H2O/CO2 as the activation agents) of Sargassum [30]. Table 1 reports the textural properties of ABS including Brunauer-Emmett-Teller (BET) specific surface area (SBET) calculated by BET method for multilayer adsorption considering interactions between adsorbed molecules (N2) within each layer. Additionally, it includes the Langmuir specific surface area (S_{Langmuir}), determined by the Langmuir method for monolayer adsorption, where no interaction among adsorbed molecules is considered, and the specific micropore surface area (Smicro), calculated using the t-plot method. Notably, ABS exhibits a substantial S_{BET} of 821 m²g⁻¹, $S_{Langmuir}$ of 1305 m²g⁻¹, and S_{micro} of 905 m²g⁻¹, indicative of a hierarchical micro-mesoporous texture characterized by a specific micropore volume (V_{micro}) of 0.17 cm³ g⁻¹, constituting 30% of the total pore volume ($V_{tot}=0.56~cm^3~g^{-1}$). Remarkable specific surfaces areas and mesoporosity ($V_{meso}=0.39~cm^{-3}g^{-1}$, mean pore diameter (d_p) = 4.9 nm) of ABS are attributed to both the characteristics of the native Sargassum biomass and its activation treatment. Importantly, ABS exhibits superior specific surface area and mesoporosity compared to other biochars derived from various biomasses (including leather tannery waste, barley waste, and vine wood waste) and activated like our ABS [48]. The distinctive textural properties of ABS can therefore be associated with the peculiar composition of Sargassum biomass, which is notably rich in proteins and lipids. During the thermal carbonization process under inert atmosphere, biomasses release heteroatoms from their macromolecules' backbones, evolving into porous carbon skeletons [49]. Subsequent activation processes further refine these structures, resulting in a conductive 3D frameworks with hierarchical porosity and high specific surface area suitable for SC applications [36,49]. It is welldocumented that high-specific surface area carbons featuring hierarchical pores provide abundant sites for electrolyte ions adsorption and infiltration, facilitating rapid ion transport and diffusion during discharge/charge processes [18,50]. In particular, micropores ensure high specific surface area which result in high capacitance, while the presence of mesopores minimizes ion diffusion distance to achieve high rate capability [18,51].

Fig. 1e-f shows the transmission electron microscopy (TEM) images of the ABS, revealing a porous structure, as confirmed by gas physisorption measurements. Although the biochar mineral skeleton is preserved, some mass is lost during the activation process, leading to enhanced porosity.

Scanning electron microscopy (SEM) images were carried out to further evaluate the surface morphology of ABS (Fig. 2). As shown in Fig. 2a, in some parts of its surface, the ABS shows a beehive-like network made of pores and inner channels. A similar morphology has been observed for biochars obtained from lignocellulosic biomasses due to the presence of carbohydrates [52], which are also present in *Sargassum* brown macroalgae. Other parts of the ABS surface exhibit a rough and irregular porous surface, leading to a heterogeneous morphology associated with the presence of high ash content in activated biomass-derived chars (Table S2).

The energy dispersive X-ray (EDX) spectrum and element mapping of the ABS are shown in Fig. 2b-c, respectively, showing uniform element distributions. The compositional analysis (inset table to Fig. 2b) and CHNS elemental analysis (Table S2) confirm the presence of O, N, and S heteroatoms, acting as dopants of forming functionalities in ABS obtained by carbohydrate-, protein- and lipid-containing Sargassum. Furthermore, Fig. S3 provides supplementary SEM-EDS analysis with a different magnification, highlighting the presence and distribution of these elements, as well as C, P, and Si. The surface chemical composition of the ABS was evaluated by X-ray photoelectron spectroscopy (XPS) and the atomic ratios of C, O, N, and S (Table S3) were extracted from the wide scan XPS spectrum (Fig. 3a). Silicon peaks are visible at approximately 100 and 150 eV and are attributed to contamination in the sample, as often observed for materials activated in quartz reactors. Fig. 3b-e reports the high-resolution N 1s, C 1s, S 2p, and O 1s XPS spectra. The N 1s spectrum (Fig. 3b) can be deconvoluted into five peaks: pyridinic-N (398.2 \pm 0.2 eV), amino/amide-N (399.5 \pm 0.2 eV), pyrrolic-N (400.1 \pm 0.2 eV), quaternary-N (401.0 \pm 0.2 eV), and oxidized-N (402.4 \pm 0.3 eV) [53]. The C 1s spectrum (Fig. 3c) is instead deconvoluted into seven peaks centered at (283.6 \pm 0.2) eV, (284.5 \pm 0.2) eV, (284.8 \pm 0.2) eV, (286.3 \pm 0.2) eV, (287.8 \pm 0.2) eV, (289.3 \pm 0.2) eV, and (291.0 \pm 0.2) eV, corresponding to C vacancies, C=C (sp²hybridized carbon), C-C (sp³-hybridized carbon), C-O/C-OC and/or C=N linkage (phenolic hydroxyl/epoxy), C=O (carbonyl) and/or C-N and O=C-O (carboxyl groups and/or ester groups), and π - π * satellite peak, respectively [54]. In the S 2p spectrum (Fig. 3d), two different doublets are associated with different chemical states, i.e., thiol groups (S 2p doublet with components peaking at 163.7 \pm 0.2 for S 2p_{3/2} and 164.9 ± 0.2 eV for S $2p_{1/2}$) and sulfates (S 2p doublet with components peaking at 167.7 \pm 0.2 for S 2p_{3/2} and 168.9 \pm 0.2 eV for S 2p_{1/2}). These two S chemical states have been respectively associated with the presence of the cysteine and sulfated polysaccharides, as present in the Sargassum precursor [23]. Note that a Si plasmon loss peak is present at (164.9 \pm 0.2) eV and it has been considered in the deconvolution process. Lastly, the O 1 s spectrum (Fig. 3e) can be deconvoluted into four components corresponding to C = O (531.3 \pm 0.2 eV), S-O (532.3 \pm 0.2 eV), O-C=O/-OH (532.9 \pm 0.2 eV), and - COOH (534.7 \pm 0.2 eV) groups [55]. The presence of localized density of states (DOS) near the Fermi level has been documented [56,57] for active materials containing pyridinic N, which may consequently improve the quantum capacitance of undoped counterparts. More in details, this improvement arises from the increased availability of electronic states for charge storage.

Table 1
Textural properties of ABS obtained from N₂ physisorption measurements.

Sample	$S_{BET} \atop (m^2 g)^{-1}$	S _{Langmuir} (m ² g ⁻¹)	$S_{\rm micro}~(m^2g^{-1})$	V _{tot} (cm ³ g ⁻¹)	V _{micro} (cm ³ g ⁻¹)	V_{meso} (cm 3 g $^{-1}$)	d _p (nm)
Activated biochar	821	1305	905	0.56	0.17	0.39	4.90

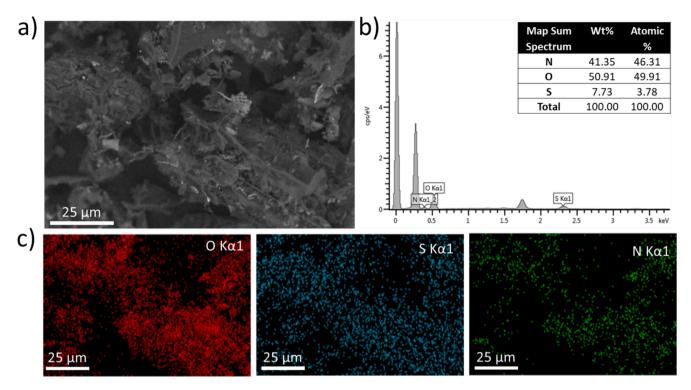


Fig.2. (a) SEM images of ABS. (b) EDX spectrum and compositional analysis (inset table), and (c) the corresponding element maps of O, S, and N measured for ABS.

The concentrated electronic states respond more efficiently to changes in electrostatic potential, enhancing the material's ability to store electrical charge. This heightened quantum capacitance is advantageous for applications such as SCs, in which rapid and responsive charge storage is crucial [58].

In contrast, undoped counterparts lack the specific configurations that introduce these localized states, resulting in less favorable electronic properties and a comparatively lower quantum capacitance [57,59]. The concomitant presence of N and O is associated with the presence of defects and redox active sites in carbonaceous active materials. Additionally, carbon atoms can function as Lewis bases by donating electron pairs. The redox-active sites are typically associated with the carbon atoms adjacent to pyridinic N, rather than the pyridinic N atoms themselves [60]. Like pyridinic N, sulfate S exhibits electrondeficient characteristics, thereby promoting the formation of redoxactive sites involving conjoint carbon atoms for ion storage processes. In contrast, thiophene is considered an electron-rich system with a weak ability to accept electrons [61]. Consequently, the carbon atoms neighboring pyridinic N and sulfate S, possessing Lewis basicity, may play a crucial role in enhancing electron transport and facilitating ion diffusion in SC electrodes [60]. Also, the surface activated biochar is enriched with O, resulting in tunable hydrophilicity, regulating the wetting behavior and ion transport [39]. In general, redox-active defective carbon sites can be transformed into ether or carbonyl groups that also exhibit limited reactivity towards electrolyte decomposition reactions [62].

2.1. Electrochemical characterization

The ABS presented in this work has a unique structure of a three-dimensional carbon skeleton with a large surface area of up to $821 \, \mathrm{m^2 g^{-1}}$ and hierarchical porosity combining micropores and mesopores. These properties make the ABS a suitable active material for high-capacitance SC electrodes. In addition, the interplay between electrode materials and electrolytes must be considered when designing high-energy density SCs. In fact, the overall electrode capacitance depends on the electrolyte ion accessibility to the surface of active

materials. Meanwhile, the SC energy density increases with the electrochemical stability window (ESW) of the electrolyte, whose reactivity is, in turn, influenced by the electrode materials in contact with itself [63]. Different types of electrolytes, including aqueous electrolytes, organic electrolytes, ionic liquids, and solid/quasi-solid-state electrolytes, have been proposed for SCs, each with its advantages and disadvantages [64,65]. Aqueous electrolytes have advantages in terms of high ionic conductivity and environmental friendliness compared with organic ones. However, their ESW is severely restricted by the oxygen evolution reaction (OER) and hydrogen evolution reaction (HER) [66,67], thus limiting Es, as well as stability under accelerated aging tests (e.g., voltage floating) [68]. Nevertheless, the formation of hydrated solid phases or highly viscous aqueous solutions in highly concentrated electrolytes can slow down the occurrence of irreversible water splitting reactions because of the reduced availability of freewater molecules near the electrode surface [66,69]. Also, the low catalytic activity of carbonaceous materials in near-neutral pH electrolytes (e.g., NaNO₃ and other nitrates) [66], attributed to the local acidification and basification at surfaces of the positive and negative electrode, respectively, is an effective strategy to extend the device ESW beyond the thermodynamic voltage of water splitting (i.e., 1.23 V), even up to more than 2 V [66,69,70]. Of course, traditional organic electrolytes, such as TEABF₄/ACN and TEABF₄/polycarbonate (PC), represent the robust benchmark enabling SC operation up to voltage between 2.4-2.7 V, leading to Es typically between 15–30 Wh kg⁻¹, depending on the active material specifications [71]. Nonetheless, aqueous electrolytes still represent a cost-effective solution (price of NaNO₃ is $< 0.2 \text{ g}^{-1}$, versus ca. 14.7 $\$ g^{-1}$ for TEABF₄) [72,73], showing interesting properties in terms of ion conductivity (ranging from 10 to 100 mS cm⁻¹) [72] and ion size (smaller than organic electrolyte ions) that ensure high-power density and high capacitance performances, respectively [71]. Furthermore, SSEs have been developed to compensate limitations associated with liquid electrolytes, including electrolyte leakage and excess weight. In this context, polymeric SSEs provide outstanding mechanical stability, including bendability and foldability, and eliminate concerns associated with leakage, flammability, and corrosivity of organic electrolytes. These advantages, coupled with the potential for a

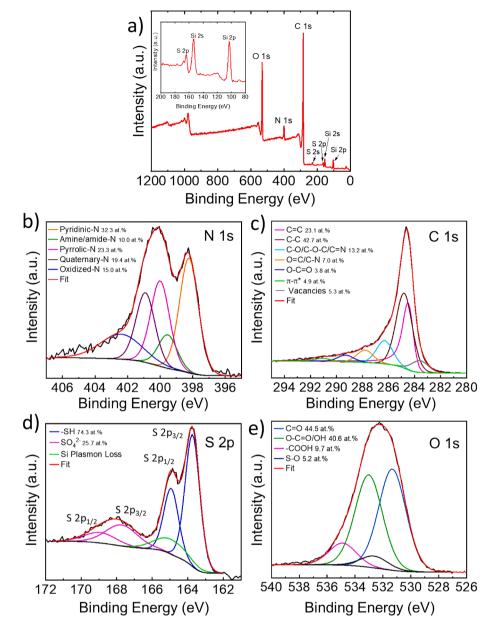


Fig.3. (a) Wide scan XPS spectrum of the ABS. (b) N 1s, (c) C 1s, (d) S 2p, and (e) O 1s XPS spectra of the ABS.

more compact and denser design, make SSEs particularly suitable for various applications in portable and wearable electronics, including biomedical implants and health monitoring devices.

Based on these considerations, the ABS was evaluated as an active material for electrodes for EDLC-type SCs based on representative aqueous and organic electrolytes, namely $1\ M\ H_2SO_4$ (acid) and $8\ M$

 $NaNO_3$ (near-neutral) aqueous electrolytes and 1 M TEABF₄/ACN, organic electrolyte. Also, taking advantage of our previous work [34], the performance of the ABS active materials was investigated in the presence of a SSE made of a SPEEK:f-NbS₂ composite membrane activated in 1 M H₂SO₄ and 8 M NaNO₃ solutions. In addition, as an alternative to polyvinylidene fluoride (PVDF) binder, SPEEK was screened as

 Table 2

 List of the investigated SC configurations and the AC-based EDLC (reference devices) using different electrolytes and binders including relevant performance metrics.

Active material	Binder	Separa	tor/SSE	Electrolyte	Acronym	WVW (V)	C _g (Fg ⁻¹)	Es (Wh kg ⁻¹)
ABS	SPEEK	Glassy	fiber (gf)	1 M H ₂ SO ₄	ABS-H ₂ SO ₄	1	109.5	3.4
ABS	SPEEK	gf		8 M NaNO ₃	ABS-NaNO ₃	1.6	79.0	6.3
ABS	PVDF	gf		1 M TEABF ₄ /ACN	ABS-TEABF ₄	2.4	64.3	12.4
ABS	SPEEK		SPEEK:f-NbS ₂	SSSC-I	I ₂ SO ₄	1	100.6	3.1
ABS	SPEEK		$SPEEK ; f\text{-}NbS_2$	SSSC-N	JaNO ₃	1.6	66.7	5.4
AC	SPEEK	gf	1 M H ₂ SC)4	AC-H ₂ SO ₄ (ref.)	1	124.5	3.7
AC	SPEEK	gf	8 M NaN	O_3	AC-NaNO3 (ref.)	1.6	88.1	6.8
AC	PVDF	gf	1 M TEAL	BF ₄ /ACN	AC-TEABF ₄ (ref.)	2.4	71.4	14.8

an ion-exchange polymeric binder in the presence of aqueous electrolytes and SSE. The performances of ABS were also compared to those of a commercially available AC. Table 2 lists the details of the investigated SC configurations, including their nomenclatures and indicating the working voltage window (WVW) used to measure their performances.

Fig. 4a shows the cyclic voltammetry (CV) curves measured for the ABS-based SCs, i.e., ABS-H2SO4, ABS-NaNO3, and ABS-TEABF4 at voltage scan rate of 100 mV/s and using WVWs of 1.0, 1.6, and 2.4 V, respectively. The shapes of the CV curves are nearly rectangular, indicating capacitive behavior. Fig. S4a-c illustrates CV curves measured for ABS-H₂SO₄, ABS-NaNO₃, and ABS-TEABF₄ electrodes at various voltage scan rates, ranging from 5 to 1500 mVs⁻¹. The SC curves maintained their quasi-rectangular shape with the increase of the voltage scan rate, indicating satisfactory rate capability. Fig. 4b shows the galvanostatic charge-discharge (GCD) analysis of the ABS-H₂SO₄, ABS-NaNO₃, and ABS-TEABF₄ electrodes at 0.5 Ag⁻¹. The triangular GCD profiles confirm the capacitive behavior of these devices. Fig. S4a-c reports the GCD profiles recorded for these devices at various specific currents, ranging from 0.1 to 50 Ag⁻¹, evidencing almost ideal capacitive behaviors, thus, confirming CV results. Furthermore, CV and GCD analyses were performed on SCs based on commercial AC as the active material, i.e., AC-

 $\rm H_2SO_4$ (ref.), AC-NaNO_3 (ref.), and AC-TEABF_4 (ref.), (Fig. S5a-c). Compared to ABS-based SCs, the specific currents and time discharges are similar. Fig. 4c shows the electrode $\rm C_g$ measured for the ABS-based SCs as a function of the specific current. At 0.1 $\rm Ag^{-1}$, ABS-H_2SO_4, ABS-NaNO_3, and ABS-TEABF_4 EDLCs achieved electrode $\rm C_g$ of 109.5, 79.0 and $\rm 64.3Fg^{-1}$, respectively.

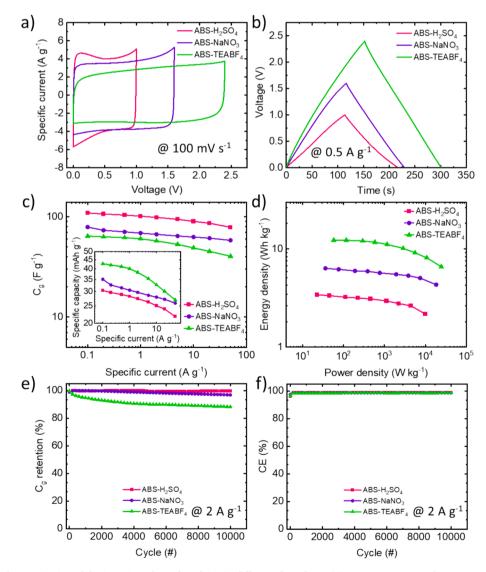


Fig.4. Electrochemical characterization of the investigated ABS-based SCs in different electrolytes. (a) CV curves, measured at 100 mVs^{-1} , and (b) GCD profiles, measured at 0.5 Ag^{-1} , for ABS-H₂SO₄, ABS-NaNO₃, and ABS-TEABF₄ SCs. (c) Electrode C_g (inset, specific capacity) measured for the investigated ABS-based EDLCs as a function of the specific current (data extrapolated from the GCD profiles). (d) Ragone plots, (e) C_g retention, and (f) CE over 10,000 GCD cycles at 2 Ag^{-1} measured for the investigated ABS-based SCs.

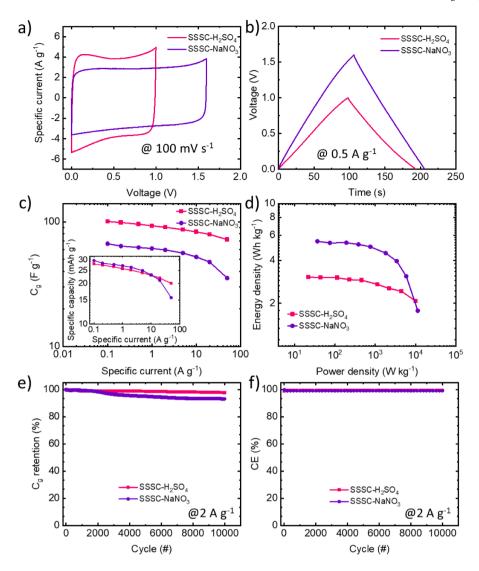


Fig.5. Electrochemical characterization of the investigated SSSCs. (a) CV curves, measured at 100 mV/s, (b) GCD profiles, measured at 0.5 Ag^{-1} , for SSSC- H_2SO_4 and SSSC-NaNO₃ SCs. (c) Electrode C_g (inset, specific capacity) measured for the investigated SSSCs as a function of the specific current (data extrapolated from the GCD analysis). (d) Ragone plots, (e) C_g retention, and (f) CE over 10,000 GCD cycles at 2 Ag^{-1} measured for the investigated SSSCs.

electrodes, the interplay between ion size and mobility can significantly affect the overall capacitive performance. Differently from the ABS-TEABF₄/ACN, the micropores in ABS-H₂SO₄ and ABS-NaNO₃ electrodes can efficiently accommodate solvated ions, leading to outstanding Cg, especially for the 1 M H₂SO₄ electrolyte. The superior C_g of aqueous SCs compared to counterpart based on organic electrolytes is a commonly observed behavior [80]. Compared to aqueous AC-based SCs, the superior capacitive performance of the ABS-based SCs is attributed to their key structural characteristics. The porous structure facilitates efficient charge and ion transport even into micropores, while mesopores act as ion-buffering reservoirs [81,82]. The presence of heteroatom functional groups within ABS provides additional sites for charge storage and promotes redox reactions, introducing a pseudocapacitance contribution [83]. The electrode C_{g} (and specific capacities) measured for reference AC-based SCs are reported in Fig. S6. Regarding the specific capacity (Fig. 4c, inset), ABS-TEABF₄ outperforms ABS-H₂SO₄, and ABS-NaNO₃, since the former was evaluated in a larger WVW (i.e., 2.4 V). As shown in Fig. S7a and b, the Coulombic efficiency (CE) of the investigated SCs is almost 100% at high specific currents, i.e., >5 Ag⁻¹. At lower current density, CE progressively decreases as a consequence of parasitic reactions, which are more pronounced in the presence of aqueous electrolytes, in particular in 1 M H₂SO₄ [66]. The energy efficiency (EE)

remains in the range of 70 to 90% and exhibits a peak at moderate specific currents (from 1 to $2~{\rm Ag^{-1}}$), reflecting efficient charge storage without relevant ohmic losses associated with internal series resistances, which is higher in ABS-TEABF4 [84]. The CE and EE measured for the AC-based devices are reported in Fig. S8a-b, and their trends are similar to those of ABS-based SCs.

Electrochemical impedance spectroscopy (EIS) was carried out to evaluate the capacitive, resistive, and charge transport characteristics of the investigated devices. As shown in Fig. S9, the Nyquist plots in the low-frequency region display nearly vertical straight lines, which are indications of a capacitive behavior. The slope deviation from 90° is associated with ion diffusion into electrode material pore channels, as modeled by the so-called Warburg impedance (W) [85]. The intercept at high frequency provides information on bulk electrolyte resistance (R_e), decreasing in the order of TEABF₄ > NaNO₃ > H₂SO₄. These trends are consistent with the one of the ionic conductivities of the electrolytes. The Re values measured for ABS-H2SO4, ABS-NaNO3, and ABS-TEABF4 electrodes are 0.43, 0.66, and 0.87 Ω , respectively. The small semicircle in the high/frequency region of the Nyquist plot represents the RC circuit given by the current collector/electrode interface[13], even though it may include the impedance contribution associated with parasitic redox reactions. The semicircle diameter denotes an overall charge

transfer resistance (R_{ct}) [86], which decreases in the order of ABS- $H_2SO_4 < ABS$ -NaNO $_3 < ABS$ -TEABF $_4$. This behavior is likely associated with the presence of parasitic water splitting reactions, which are more pronounced in acid aqueous electrolytes compared to the other cases, as discussed in ref. [66].

Fig. 4d displays the Ragone plot (i.e., Es vs. Ps) of the ABS-based SCs, as derived from their GCD analysis. As expected by its largest WVW, ABS-TEABF₄ exhibited the highest Es, achieving 12.4 Wh kg⁻¹ at 57.4 W kg^{-1} and 24.5 kW kg^{-1} at 6.6 Wh kg^{-1} . In the neutral and acidic aqueous electrolytes, the devices reached Es of 6.3 Wh kg⁻¹ at 36.1 W kg⁻¹ and 3.4 Wh $\rm kg^{-1}$ at 22.5 W $\rm kg^{-1}$, respectively. Fig. S10 shows the Ragone plots measured for the AC-based SCs. The AC-H₂SO₄ (ref.), AC-NaNO₃ (ref.), and AC-TEABF₄ (ref.) achieved Es of 3.7 Wh kg $^{-1}$ at 21.7 W kg $^{-1}$, 6.8 Wh kg $^{-1}$ at 34.8 W kg $^{-1}$, and 14.8 Wh kg $^{-1}$ at 62.2 W kg $^{-1}$, respectively. Furthermore, equivalent series resistance (ESR) and maximum specific power (P_{max}), were calculated according to equations S6 and S7. The calculated ESR values are 1.3, 1.0, and 0.61 Ω for ABS-TEABF₄, ABS-NaNO₃ and ABS-H₂SO₄, respectively. These ESR values correspond to P_{max} of 378, 222, and 147 kW kg⁻¹, respectively. Noteworthy, ESR depends on the electrolyte ionic conductivity as well as by other resistance contribution associated with either transport of the electrolyte within the porous electrodes or current collector/electrode film interfaces. Meanwhile, Pmax is inversely proportional to the ESR but is also proportional to the square of the WVW. Consequently, even though ABS-TEABF4 exhibits the highest ESR amongst the investigated devices with liquid electrolyte (see Fig. S9 and Table S4), it achieves the highest P_{max} (378 kW kg⁻¹) owing to its larger WVW (i.e., 2.4 V). Despite the ABS-H $_2$ SO $_4$ exhibits the lowest ESR (0.61 Ω), its limited WVW (1 V) also leads to the lowest P_{max} of 147 kW kg⁻¹.

In general, ABS and AC resulted in similar performances, regardless of electrolytes. Nevertheless, thanks to the sustainability of its precursors, ABS may represent a sustainable alternative to common ACs produced from non-renewable resources. The long-term cyclic stability of ABS-based SCs was assessed over 10,000 GCD cycles at a current density of 2 Ag⁻¹. As shown in Fig. 4e, the cyclic stability of aqueous SCs surpassed that obtained with organic electrolytes. Particularly, ABS-H₂SO₄ retained 99.6% of its C_g. In contrast, ABS-TEABF₄ exhibited a C_g retention of 88%. Nevertheless, strategies, for example, concerning the optimization of the electrode mass ratio can be prospectively used to minimize the degradation rate of devices based on organic electrolytes [87]. The investigated devices maintained a CE exceeding 98% at the end of the stability test (Fig. 4f), indicating satisfactory reversibility over cycling. Table S5 compares the performance of ABS-based SCs with those obtained with biomass/derived active materials reported in the literature.

Furthermore, Fig. 5 shows the results obtained for SSSC-H₂SO₄, and SSSC-NaNO₃ solid-state SCs (SSSCs), assembled with the SPEEK:f-NbS₂ composite membranes (activated in 1 M H₂SO₄ and 8 M NaNO₃, respectively) as SSEs. Fig. 5a reports the CV curves measured for SSSC-H₂SO₄ and SSSC-NaNO₃ at the voltage scan rate of 100 mVs⁻¹, indicating the capacitive behavior of the devices, as also associated with the effective ion transport of the SSEs. Compared to the SSSC-NaNO3 case, the higher specific currents measured for SSSC-H2SO4 reflects the superior H⁺ conductivity compared to Na⁺ in ion-exchanging polymeric membranes [88,89]. Fig. 5b shows the GCD analysis for both devices at a specific current of 0.5 Ag⁻¹, confirming a nearly capacitive behavior. The CV data acquired for the SSCs at various voltage scan rates, ranging from 5 to 1500 mVs⁻¹, are shown in Fig. S11a-b. By increasing the voltage scan rate in SSSC-NaNO3, a slight deformation of the rectangular CV shape suggests an inferior rate capability compared to that of SSSC-H₂SO₄ [82].

Fig. S11c-d depict the GCD profiles measured for SSSC- H_2SO_4 and SSSC-NaNO $_3$ at various specific currents, ranging from 0.1 to 50 A g^{-1} . These data confirm the superior rate capability of SSSC- H_2SO_4 compared to SSSC-NaNO $_3$, because of the different ion transport abilities of the SSEs. In our specific SSEs, the ion transport ability results from the

interactions of sulfuric acid functional groups in polymeric chains and f-SNbS₂ nanosheets with cations (i.e., H⁺ and Na⁺) [90]. Thus, in SSSC-H₂SO₄, sulfuric acid groups enhance H⁺ ion transport, benefiting from their small size and high mobility, leading to excellent ion conductivity (i.e., \sim 94 mS cm⁻¹) [34]. Fig. 5c displays the C_g and specific capacity measured for SSSC-H₂SO₄ and SSSC-NaNO₃ as a function of the specific current, from 0.1 to 50 A $\rm g^{-1}$. The C_g decreases from 100.6Fg⁻¹ to 74.9Fg⁻¹ for SSSC-NaNO₃ (53.2% C_g retention) and from 66.7Fg⁻¹ to 35.3Fg⁻¹ for SSSC-NaNO₃ (53.2% C_g retention) as the specific current increases from 0.1 to $50~{\rm A~g^{-1}}$, remarking the excellent rate capability of SSSC-H₂SO₄. Fig. S12a-b illustrates the CE and EE obtained for SSSC-H₂SO₄ and SSSC-NaNO₃ as a function of the specific current. SSSC-NaNO₃ shows a CE of 79% at 0.1 A g⁻¹, indicating the presence of current leakage at the electrode-electrolyte interface due to parasitic electrochemical reactions. The latter may be reduced by lowering the WVW to less than 1.4 V. In this case, the insufficient Na⁺ transport in SSE may also results in a poor balance of the electrode capacities, limiting the WVW to lower values compared to the aqueous SC based on 8 M NaNO₃. Conversely, at 0.1 A g^{-1} , SSSC-H₂SO₄ still exhibited a CE as high as 93%, indicating the possibility of reducing parasitic reaction compared to the aqueous SC using 1 M H₂SO₄ electrolyte [91]. In terms of EE, SSSC-H2SO4 outperformed SSSC-NaNO3 and reached EEs of 75.8% and 63.2% at 0.1 and 50 A g^{-1} , respectively. Fig. S13 shows the EIS analysis of SSSCs, indicating that SSSC-H₂SO₄ has an R_s value of 0.78Ω , lower than the one of SSSC-NaNO₃ (1.0 Ω). Also, SSSC-NaNO₃ exhibited a R_{ct} of 1.9 Ω , which is higher than the one of SSSC-H₂SO₄ (0.34Ω) , in agreement with the EE trends of these devices. Fig. 5d presents the Ragone plots of the SSSCs, showing that SSSC-H2SO4 achieved a maximum Es of 3.1 Wh kg⁻¹ at 21.8 W kg⁻¹ and a maximum Ps of 10 kW kg⁻¹ at 2.1 Wh kg⁻¹, while SSSC-NaNO₃ reached a maximum Es of 5.4 Wh kg^{-1} at 36.7 W kg^{-1} and a maximum Ps of 11.3 kW kg^{-1} at 1.8 Wh kg^{-1} .

SSSC-NaNO₃ exhibits higher P_{max} (88 kW kg⁻¹) despite its higher ESR (2.6 Ω) than SSSC-H₂SO₄ (P_{max} of 54 kW kg⁻¹ and ESR of 1.6 Ω). Additionally, Fig. 5e-f reveal the cyclic stability of SSSC-H₂SO₄ and SSSC-NaNO₃. After 10,000 GCD cycles at 2 A/g, SSSC-H₂SO₄ retained 96.7% and 99.0% of its $\ensuremath{C_g}$ and CE, respectively. These results emphasize the excellent cyclability of SSSC-H₂SO₄, superior to that of its aqueous analogous. Fig. S14 shows the Raman analysis of ABS-based electrodes after 10,000 GCD cycles to evaluate the impact of electrolytes and the GCD cycling on their structure. In fact, the analysis of the I_D/I_G ratio can reflect the evolution of the structural characteristics of the electrodes before and after cyclic stability analysis [27,92]. As shown in Fig. S14b, the pristine electrode exhibits an initial I_D/I_G ratio of approximately 0.88. For all the samples except ABS-TEABF4, the I_D/I_G ratio has shown non-relevant changes after 10,000 GCD cycles, indicating that the electrodes maintained their structural and morphological integrity during cycling. In contrast, ABS-TEABF4 undergoes substantial structural changes, likely explaining the Cg fade during GCD cycling (see Fig. S4c).

Table 2 provides a comparison between C_g and Es measured for the investigated devices. Also, Fig. 6a-b serves as a visual (qualitative) aid for comparing the performances (expressed in scorecards) of the ABSbased SCs, distinguished on the basis of their electrolyte, covering five key metrics: Cg, specific capacity, maximum achieved Es, Pmax, and cyclic stability after 10,000 GCD cycles. These key parameters are categorized into five levels (ranging from 1 to 5), with higher values signifying a more favorable impact of the electrolytes on the performance metrics of ABS-based SCs. The H₂SO₄-based results in better C_g than other samples due to the small size of solvated H⁺. Conversely, TEABF₄/ACN limits the C_g due to the large size of its solvated ions (TEA⁺ and BF₄), impeding effective access into the microporosities of the ABS. In terms of Es, TEABF₄/ACN and NaNO₃-based electrolytes provide clear benefits thanks to their larger WVW compared to that of H2SO4-based electrolytes. Cycling stability is given by aqueous electrolytes, particularly H₂SO₄-based ones, while TEABF₄/ACN may cause mechanical

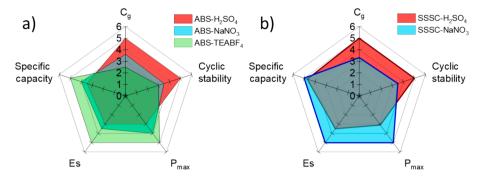


Fig.6. Comparative analysis, qualitatively expressed in form of scorecards, of the key metrics of SCs based on (a) liquid electrolytes, i.e., 1 M H₂SO₄, 8 M NaNO₃, and 1 M TEABF₄/ACN and (b) SSEs.

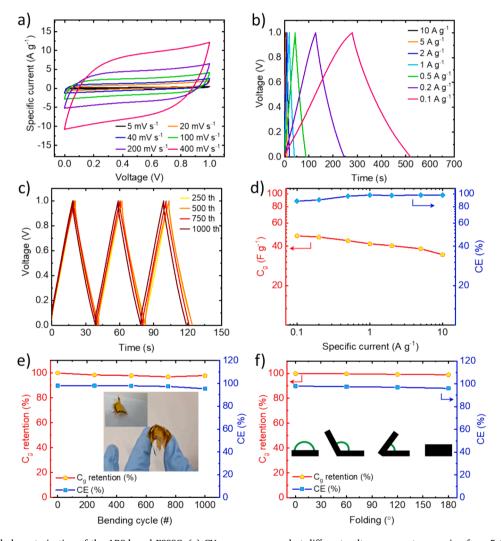


Fig.7. Electrochemical characterization of the ABS-based FSSSC. (a) CV curves measured at different voltage scan rates, ranging from 5 to 400 mVs $^{-1}$, (b) GCD profiles measured at various specific currents, ranging from 0.1 to $10~Ag^{-1}$. (C) C_g and CE as function of the specific current. (d) GCD profiles measured after 250, 500, 750, and 1000 bending cycles at $1~Ag^{-1}$ (curvature radius = 2 cm). (e) C_g retention and CE of the FSSSC over 1000 bending cycles. (f) C_g retention and CE of the FSSSC folded at 0° , 60° , 120° , and 180° .

stresses associated with the large size of its solvated ions. Furthermore, ABS-TEABF $_4$ SC exhibits the highest P_{max} despite its highest ESR, emphasizing the dominant effect of the WVW on the performance of the SCs. Fig. 6b shows the scorecards assigned to SSSCs. Compared to SSSC-NaNO $_3$, SSSC-H $_2$ SO $_4$ offers higher C_g and cyclic stability but lower P_{max} and Es.

To fulfill practical demands, ABS-based FSSSC were assembled and

characterized upon applying mechanical stresses. Based on the previous electrochemical characterization, SSSC-H $_2\mathrm{SO}_4$ was selected to assemble our FSSSC, as depicted in Fig. 7. The active area of the device was 1.2 cm \times 1.6 cm, obtained by sandwiching a SPEEK-2.5%-f-NbS $_2$:SPEEK composite SSE, activated in 1 M H $_2\mathrm{SO}_4$, between two ABS-based electrodes deposited on flexible carbon cloths, serving as current collectors. Fig. 7a reports the CV curves measured for the FSSSC at various voltage scan

rates, ranging from 5 to 400 mVs⁻¹. The rectangular shape of the CV curves indicates the capacitive behavior of the device, as also confirmed by the triangular shape of its GCD profiles (Fig. 7b). As shown in Fig. 7c, the FSSSC exhibited a satisfactory rate capability, retaining 72% of its C_g measured at 0.1 Ag⁻¹ when tested at the highest specific current of 10 Ag^{-1} . After subsequent bending cycles (250, 500, 750, and 1000) at 1 Ag^{-1} , the FSSSC optimally retained its C_g and CE (Fig. 7d). In particular, the FSSSC retained 97 % of Cg and 98 % of CE after 1000 bending cycles at a curvature radius of 2 cm (Fig. 7e), demonstrating remarkable flexibility. The performances of the device were also examined under 60°, 120°, and 180° folding angles, demonstrating excellent folding resistance. As shown in Fig. 7f, the FSSSC retained >95 % of its $C_{\rm g}$ for all the folding conditions. The remarkable mechanical stability of the FSSSC during bending and folding is attributed to the unique mechanical properties of the optimized composite SSE, 2.5%-f-NbS2:SPEEK, the mechanical robustness of the ABS-based electrodes and the flexibility of carbon cloth current collectors.

3. Conclusion

This study has successfully demonstrated a sustainable and highperformance electrode active material for supercapacitors (SCs) derived from Venice lagoon's Sargassum brown macroalgae. A selfdoped porous activated biochar (ABS) was produced exploiting a straightforward thermochemical process, followed by CO2 activation. The electrochemical characterization of ABS-based SCs in various electrolytes, including aqueous (1 M H₂SO₄, and 8 M NaNO₃), organic (1 M TEABF₄/ACN), and solid-state electrolytes (SSEs) sulfonated poly ether ether ketone:functionalized niobium disulfide flakes (SPEEK: f-NbS₂) composites, demonstrates promising capacitive performances in terms of Cg, energy/power densities, efficiency, and cyclic stability. With liquid electrolytes, ABS-based SCs achieved energy densities of 3.4 Wh kg^{-1} at 22.5 W kg^{-1} , 6.3 Wh kg^{-1} at 36.1 W kg^{-1} , and 12.4 Wh kg^{-1} at 57.4 W kg⁻¹, and maximum power densities of 147, 222, and 378 kW kg⁻¹, in the acidic, quasi-neutral aqueous electrolyte and organic electrolyte, respectively. Furthermore, after evaluating the electrochemical performance of the ABS-based electrodes in solid-state supercapacitor, a flexible solid-state supercapacitor (FSSSC) was fabricated based on ABSelectrode and SPEEK:f-NbS2 SSE. Our FSSSC stably operated under mechanical stress, including bending up to 1000 times and folding angles up to 180° , retaining more than 95% of its initial C_g . The outstanding performance of ABS-based SCs is attributed to its pore distribution, heteroatom doping, and improved surface characteristics. These features synergistically create abundant active sites for charge accumulation, promote effective electrolyte diffusion, and elevate electrochemical activity. These findings highlight the considerable potential of ABS as an environmentally friendly and high-performance alternative to conventional activated carbon for SCs and other energy storage applications.

4. Experimental section

Detailed information related to the preparation of activated biochar derived from Sargassum, electrodes and electrolytes preparation, physicochemical characterization, and electrochemical evaluation of ABS-based electrodes for supercapacitor application is provided in Supporting Information.

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper. A. Bagheri, S. Bellani, H. Beydaghi, J-K. Panda, M. I. Zappia, V. Mastronardi, A. Gamberini, S. B. Thorat, M. Abruzzese, and F. Bonaccorso are employees of BeDimensional S.p.A., a company producing two-dimensional materials.

CRediT authorship contribution statement

Ahmad Bagheri: Writing - original draft, Methodology, Investigation, Conceptualization. Somayeh Taghavi: Methodology, Investigation, Data curation. Sebastiano Bellani: Writing - original draft, Methodology, Investigation, Formal analysis, Data curation, Conceptualization. Pejman Salimi: Methodology, Investigation, Data curation. Hossein Beydaghi: Methodology, Investigation. Java-Kumar Panda: Methodology, Investigation. Marilena Isabella Zappia: Methodology, Investigation. Valentina Mastronardi: Methodology, Investigation. Agnese Gamberini: Methodology, Investigation, Data curation. Sanjay Balkrishna Thorat: Methodology. Matteo Abruzzese: Methodology, Investigation. Lea Pasquale: Methodology, Data curation. Mirko Prato: Methodology, Data curation. Michela Signoretto: Methodology, Investigation, Data curation. Xinliang Feng: Writing – review & editing, Methodology, Funding acquisition. Francesco Bonaccorso: Writing -Supervision, & editing, Resources, Investigation, Conceptualization.

Declaration of competing interest

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests: [The authors declare the following financial interests/personal relationships which may be considered as potential competing interests: Francesco Bonaccorso reports financial support was provided by BeDimensional S.p.A. Francesco Bonaccorso reports a relationship with BeDimensional S.p.A. that includes: board membership. None If there are other authors, they declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper].

Data availability

Data will be made available on request.

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Appendix A. Supplementary data

Supplementary data to this article can be found online at https://doi. org/10.1016/j.cej.2024.153529.

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