

# Encapsulation of hexanal in calcium-squarate metal organic framework (UTSA-280) for active packaging

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## Project outline/ M&M

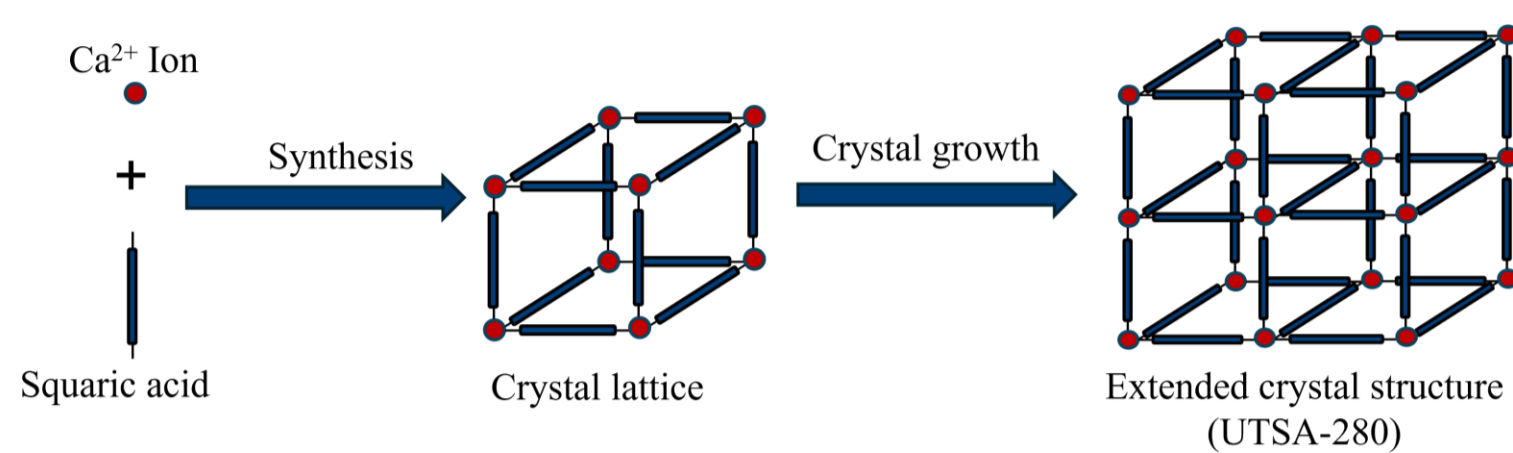


Figure 1: Synthesis of calcium-squarate metal organic framework (UTSA-280) [1]

This study explores the use of metal-organic frameworks (MOFs) as active porous components for extending the shelf life of packaged goods. Specifically, the MOF UTSA-280, a calcium-squarate MOF, was synthesized using a novel mechanochemical method. The pores of UTSA-280 were utilized to encapsulate hexanal, a compound known for its antimicrobial and antifungal properties. The integration of these hexanal-encapsulated MOFs into packaging materials demonstrated a significant increase in the shelf life of the products. This approach leverages the unique properties of MOFs to provide an innovative solution for food preservation and storage [2],[3].

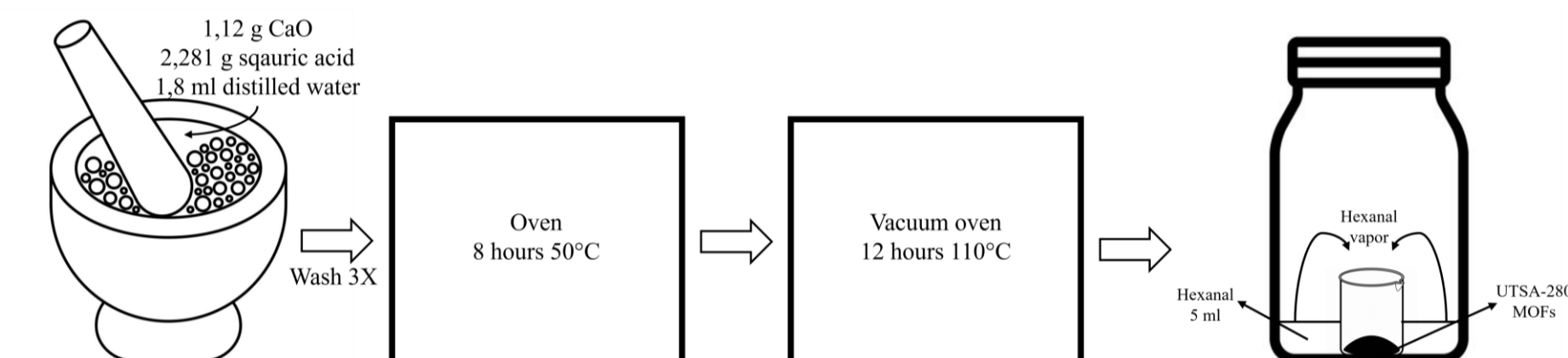


Figure 2: mechanochemical synthesis, activation and encapsulation of hexanal

Calcium oxide (CaO), squaric acid, and water were ground together for 2 minutes using a mortar and pestle. The mixture was then washed three times with distilled water in a 100 ml beaker. The sample was dried in an oven at 50°C for 8 hours and subsequently activated by drying in a vacuum oven at 110°C for 12 hours. Hexanal was encapsulated into the MOF using a vapor diffusion process in a 1.9-liter jar. The MOF was characterized before and after encapsulation with X-ray diffraction (XRD), Fourier transform infrared spectroscopy (FTIR), Thermogravimetric analysis (TGA), Differential scanning calorimetry (DSC), and Scanning electron microscopy (SEM). Lastly, the amount of hexanal encapsulated was determined using TGA.

## Results and Discussion

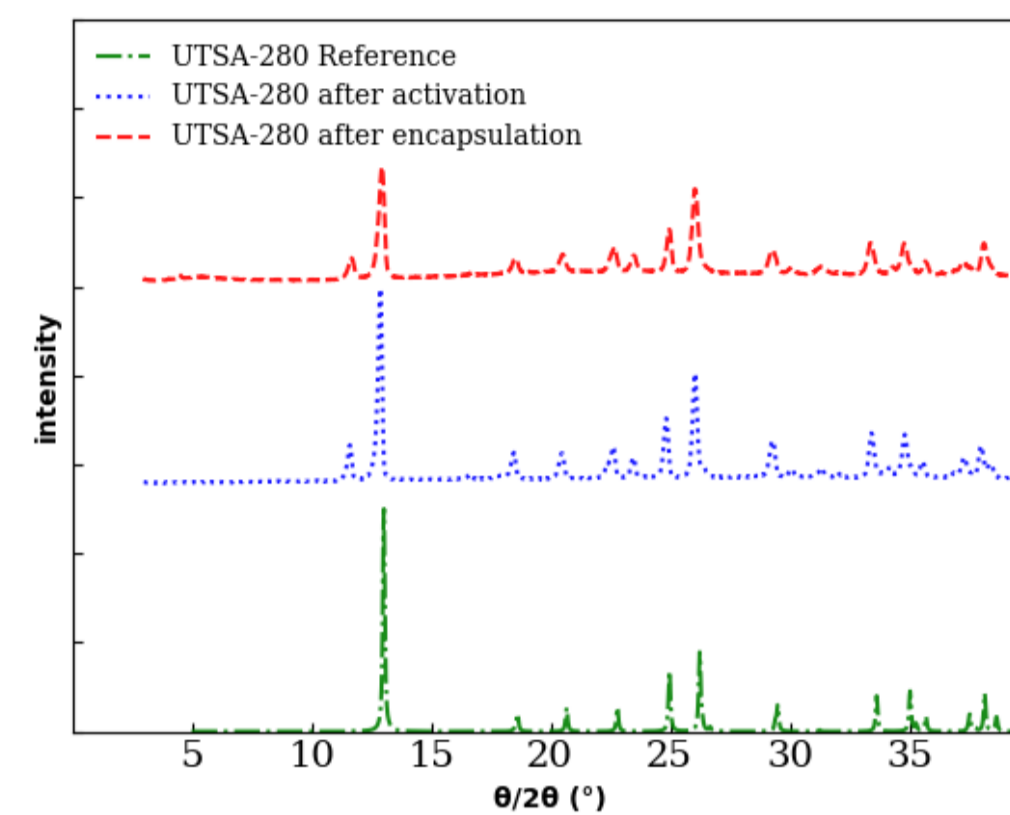


Figure 3: XRD results

- High intensity peaks at different  $2\theta$  angles = crystalline structure formed
- Crystalline structure is preserved after encapsulation, as evidenced by similar XRD measurements post-activation and post-encapsulation.
- The peak ratio comparison with reference data indicates that a similar crystal structure is obtained.

- Pure CaO gives no peaks (expected from literature)
- Squaric acid only has peaks in the fingerprint region
- Sample as synthesized
  - Peak at 3500-3000: O-H bonds (water)
  - Peak at 1660: C=O bonds
  - Peak at 1400: C=C bonds
- Sample after activation/ encapsulation
  - Peak at 3500-3000: O-H bonds (water)
  - Peak at 1660: C=O bonds
  - Peak at 1400: C=C bonds

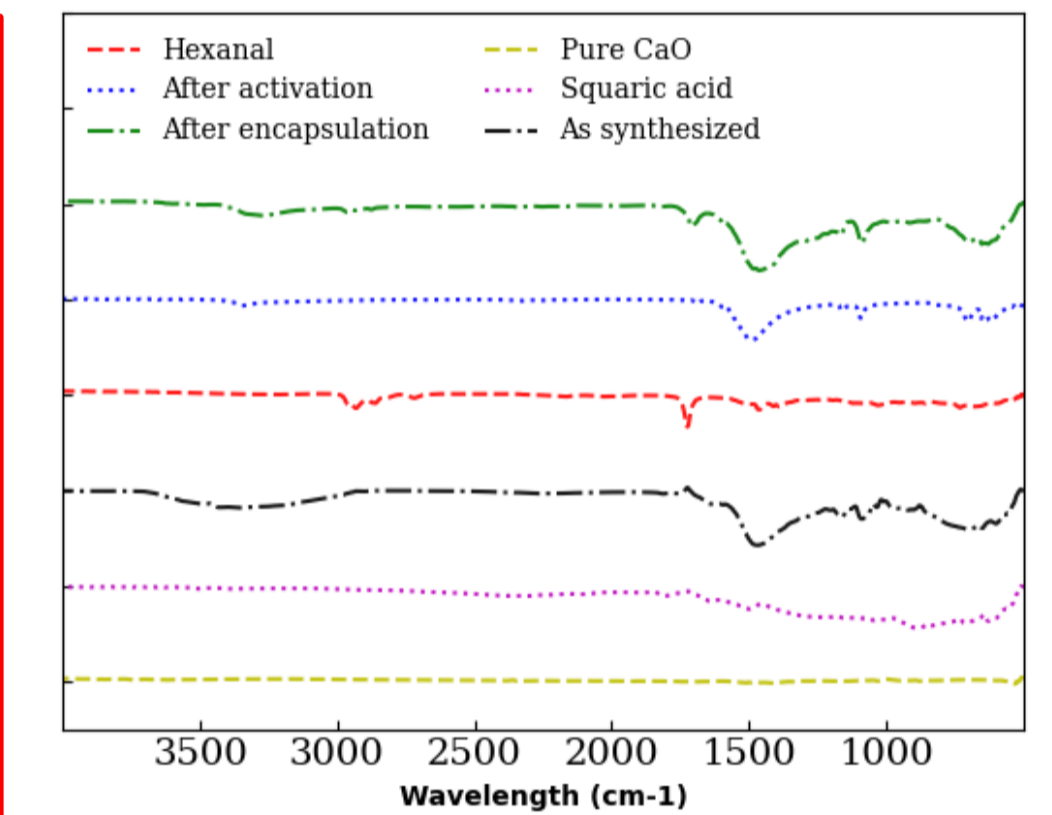
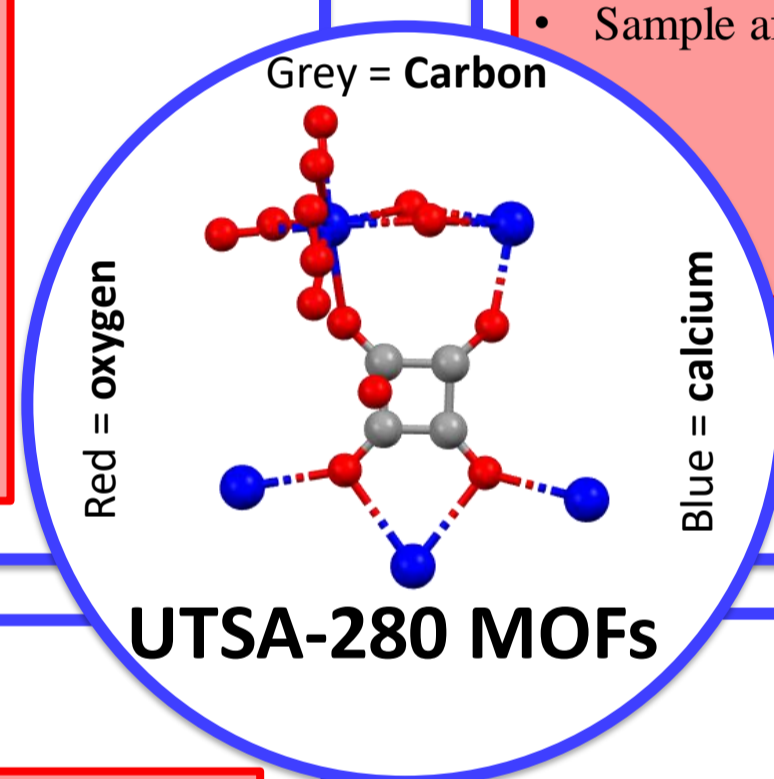


Figure 4: FTIR results



## Results and Discussion

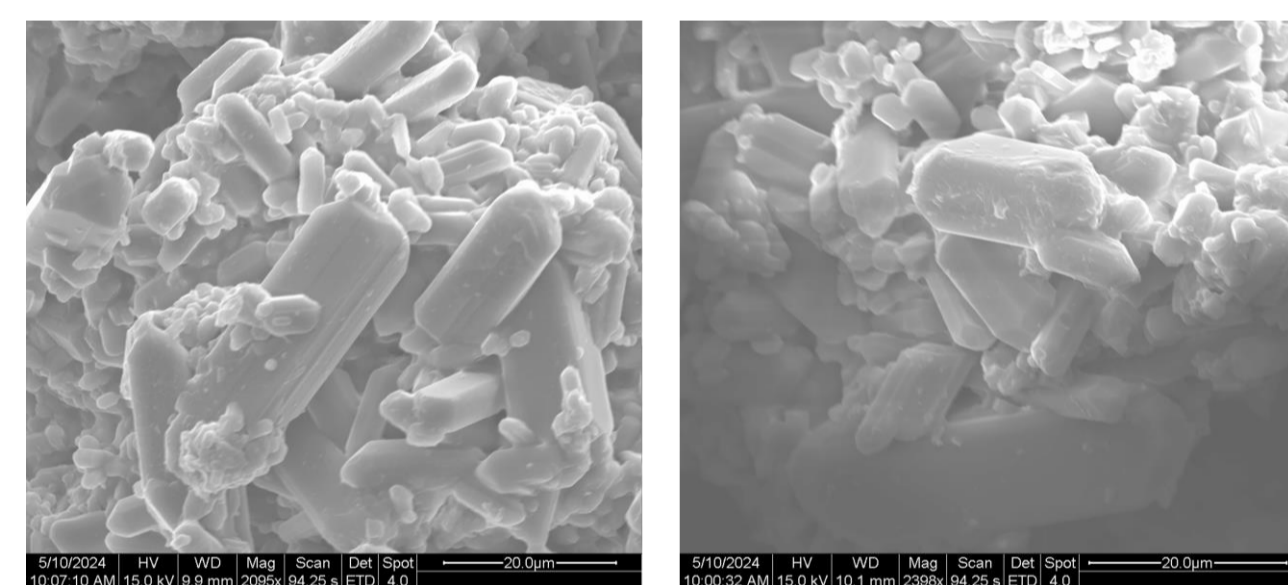


Figure 7: SEM Images

- SEM images visibly displayed the UTSA-280 crystals.
- Crystals retain crystal structure after encapsulation
- Encapsulation is non-destructive for the crystals

## Results and discussion

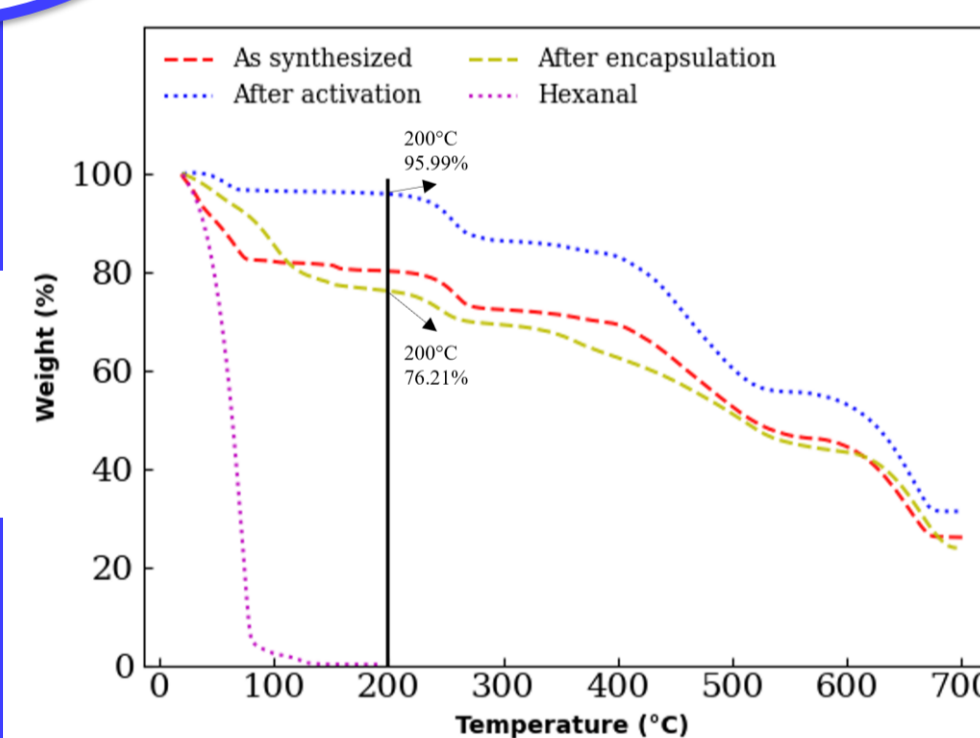


Figure 5: TGA results

- As synthesized: bigger peak around 100°C = water loss
- After activation
  - 150-300°C: H<sub>2</sub>O coordinated with Ca<sup>2+</sup> ions
  - Above 392°C: framework degradation
- After encapsulation
  - Successful encapsulation
  - 150-300°C: hexanal coordinated with Ca<sup>2+</sup> ions
  - Above 392°C: framework degradation
  - ~20 wt% hexanal encapsulated

- Pure hexanal evaporates at 40°C
- Post-encapsulation, evaporation peak shifts to 100-150°C: successful encapsulation.
- Peak at ~200°C indicates hexanal coordination with Ca<sup>2+</sup> ions.
- Post-activation, peak around 100°C: residual water.
- Peak at 150-170°C: strong secondary bonding in the encapsulated structure.

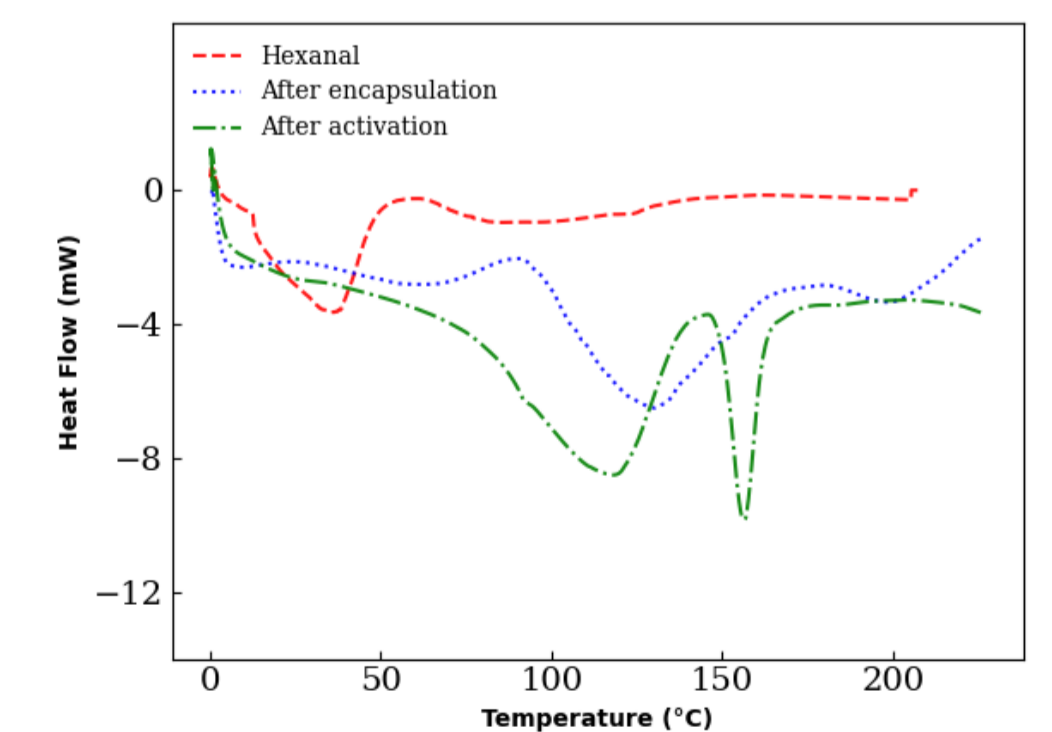


Figure 6: DSC results

## Conclusion

- UTSA-280 MOFs synthesized via mechanochemical grinding yield a grey powder, indicating successful formation
- XRD analysis shows that the crystalline structure remains intact during hexanal encapsulation, resembling reference UTSA-280 crystals
- FTIR confirms chemical interactions and MOF formation before activation and after hexanal encapsulation
- TGA and DSC reveal thermal stability and a notable shift in evaporation temperature, with 19.78 wt% hexanal encapsulated
- SEM visually confirms the integrity of UTSA-280 crystals post-encapsulation
- Future applications: incorporate the encapsulated MOFs into food packaging to extend the shelf life of fresh food products

Supervisors / Co-supervisors / Advisors: Prof. Dr. Ir Mieke Buntinx/ Prof. Dr. Ajay Kathuria

[1] A. Kathuria, A. El Badawy, S. Al-Ghamdi, L. S. Hamachi, and M. B. Kiviy, "Environmentally benign bioderived, biocompatible, thermally stable MOFs suitable for food contact applications," Trends in Food Science and Technology, vol. 138, pp. 323-338, Aug. 01, 2023. doi: 10.1016/j.tifs.2023.06.024.  
 [2] S. Xian, Y. Lin, H. Wang, and J. Li, "Calcium-Based Metal-Organic Frameworks and Their Potential Applications," Small, vol. 17, no. 22, John Wiley and Sons Inc, Jun. 01, 2021. doi: 10.1002/sml.202005165.  
 [3] R. H. Shi et al., "Two calcium-based metal organic frameworks with long afterglow as anticounterfeiting materials," Chemical Engineering Journal, vol. 479, Jan. 2024. doi: 10.1016/j.cej.2023.147851.