RESEARCH ARTICLE



Template-oriented synthesis of boron/nitrogen-rich carbon nanoflake superstructure for high-performance Zn-ion hybrid capacitors

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Abstract

The rise of Zn-ion hybrid capacitor (ZHC) has imposed high requirements on carbon cathodes, including reasonable configuration, high specific surface area, multiscale pores, and abundant defects. To achieve this objective, a template-oriented strategy coupled with multi-heteroatom modification is proposed to precisely synthesize a three-dimensional boron/nitrogen-rich carbon nanoflake-interconnected micro/nano superstructure, referred to as BNPC. The hierarchically porous framework of BNPC shares short channels for fast Zn²⁺ transport, increased adsorption-site accessibility, and structural robustness. Additionally, the boron/nitrogen incorporation effect significantly augments Zn²⁺ adsorption capability and more distinctive pseudocapacitive nature, notably enhancing Zn-ion storage and transmission kinetics by performing the dual-storage mechanism of the electric double-layer capacitance and Faradaic redox process in BNPC cathode. These merits contribute to a high capacity (143.7 mAh g⁻¹ at 0.2 A g⁻¹) and excellent rate capability (84.5 mAh g⁻¹ at 30 A g⁻¹) of BNPC-based aqueous ZHC, and the ZHC still shows an ultrahigh capacity of 108.5 mAh g⁻¹ even under a high BNPC mass loading of 12 mg cm⁻². More critically, the BNPC-based flexible device also sustains notable cyclability over 30,000 cycles and low-rate self-discharge of 2.13 mV h⁻¹ along with a preeminent energy output of 117.15 Wh kg⁻¹ at a power density of 163.15 W kg⁻¹, favoring a creditable applicability in modern electronics. In/ex-situ analysis and theoretical calculations elaborately elucidate the enhanced charge storage mechanism in depth. The findings offer a

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promising platform for the development of advanced carbon cathodes and corresponding electrochemical devices.

KEYWORDS

active site density, carbon superstructure, heteroatom doping, MOF template, Zn-ion hybrid capacitor

1 INTRODUCTION

Reaping the preponderances of source abundance, stable chemistry, non-toxicity, and appealing potential (-0.76 V vs. SHE) exhibited by metallic zinc, various Zn-ion batteries (ZIBs) have been widely developed as a new generation of low-cost and safe energy storage system (ESS). However, the power density of these batteries falls short of meeting the actual requirements, which prompts the exploration of strategies to maximize the power capability without significantly compromising the energy transmission. In light of this, sustainable aqueous zincbased hybrid capacitors termed ZHCs with excellent environmental compatibility have emerged as a suitable choice in the near future, given their dual charge-storage feature involving adsorption/desorption (from the capacitive cathode) and Faradaic redox reactions (from battery-type zinc anode) that may potentially achieve high power/energy density.^{1,2} Carbon materials, as the core component for energy storage, are being extensively pursued as electrodes for energy storage devices owing to their high electronic conductivity, environmental benignity, controllable structure, and stable electrochemistry. Commercial activated carbon (AC) with a high specific surface area (SSA) has attracted intensive attention as electrode material for electrical double-layer capacitors. However, AC has three apparent disadvantages, including the relatively unitary pore structure, moderate electrical conductivity, and poor wettability of electrolyte to AC's surface, which severely limit the Zn-ion storage performance of AC-based devices.3 Our group investigated the electrochemical performance of ZHC fabricated with AC cathode (1600 m² g⁻¹, obtained from Kuraray Co.), Zn metal anode, and ZnSO₄ aqueous solution as electrolyte.⁴ The device only exhibited a poor reversible capacity of 55.0 mAh g^{-1} at 0.5 A g^{-1} and 17.2 mAh g^{-1} at $20 \,\mathrm{Ag^{-1}}$. Thus, one of the pressing concerns in this domain lies in how to gain high-quality carbon cathodes for improving the ZHC performance.

It has been extensively demonstrated that the structural form of carbon materials has a profound impact on their electrochemical properties.^{5,6} Among visible carbons in different dimensions, 7-10 the well-integrated carbon scaffolds fabricated from low-dimensional building blocks have

provoked considerable attention, such as nanorodintegrated carbon superstructure and rationally designed two-dimensional (2D) nanosheet-assembled carbon superstructure, 11,12 given their ability to sustainably gather the physicochemical nature of building modules for achieving synergistic effects and offering stable frameworks and uninterrupted pathways for smooth mass/charge transmission.¹³ Apart from the structural modulation, the development of rich porosity and a large surface area in carbon materials is crucial for facilitating the accessibility of active sites and accelerating the ion adsorption/desorption kinetics of ZHCs.¹⁴ Nevertheless, the presence of excessively small pores can restrict the accessibility of electrolyte ions, leading to reduced utilization of the available surface area. This limitation has been demonstrated in previous studies, even for carbon cathodes with large surface areas and porous structures. 15-17 Consequently, the engineering of porous carbon (PC) materials with elaborately designed structures and desired pore sizes and distributions, as well as substantial accessible surface area, is absolutely pivotal in the quest for high-performance ZHCs.

In terms of the preparation of PC, compared with the traditional physical and chemical activation, the template strategy has garnered significant attention because of its ability to achieve precise regulation of the pore structure and morphology. 18 Notably, metalorganic frameworks (MOFs) are considered pioneering templates due to their well-arranged channels/pores and tunable structures/compositions, as well as the graphitization/activation effect imparted by the derived metals during pyrolysis.¹⁹ Furthermore, the carbon materials prepared via the utilization of MOF templates can largely inherit the unique skeleton structures and high porosities of the precursor MOFs, which is conducive to enhancing the electrochemical properties. Various MOF templates, including Zn-MOF, 20 Ni-MOF,²¹ and Co-MOF,²² have already been explored for the fabrication of electrode materials exhibiting perfect cyclability and rate capability.

Despite considerable success in morphology and structure regulation, the mediocre capacitance/capacity problem caused by the typical adsorption/desorption storage principle for carbon materials has to be relieved toward practical applications. To further intensify the

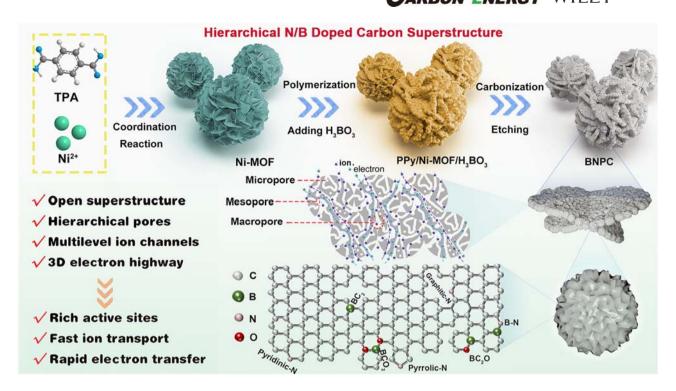


FIGURE 1 Schematic illustration for the preparation and structure of the optimized BNPC.

capacitive characteristics, the heteroatom-modified strategy has been proposed.²³ As emphasized by Ostrikov et. al.,²⁴ heteroatom doping induces changes in the physicochemical properties of carbon materials due to the disparities in electronegativity and spin density between carbon (C) and dopant atoms (e.g., N, S, B, P). This modification not only enhances the electronic conductivity and promotes the electrolyte wettability but also offers appreciable pseudo-capacitance, collectively improving the capacitive properties of carbon materials. Heteroatom doping, especially multiple-heteroatom doping, could maintain the advantages of individual building units, offer considerable pseudo-capacity, and even create a new synergistic effect to boost the Zn-ion storage performance.²⁵ For instance, the N/O co-doped carbon superstructure contributed a large capacitance of 468 F g⁻¹ at 1 A g⁻¹ and demonstrated a high energy density of $128 \text{ Wh kg}^{-1.26}$ Therefore, the reasonable structural engineering of carbon materials, accompanied by high multiple-atom doping, is highly promising for achieving high-efficiency ZHCs, whereas the construction of carbon materials with such desired properties still remains a challenge. Moreover, insights into the structure/composition-performance relationships absolutely imperative for manufacturing advanced carbon cathodes.

Herein, we propose a 3D boron/nitrogen-rich carbon nanoflake-interconnected micro/nano superstructure (BNPC) with hierarchical porous architecture to explore

high-performance ZHC cathode via the shape-preserving carbonization of PPy/Ni-MOF/H₃BO₃ with the assistance of polypyrrole (PPy) and boric acid (H₃BO₃), respectively, as nitrogen/carbon and boron sources. The resulting heteroatom-doped superstructure reaps the favorable traits of Ni-MOF, leading to the facile accessibility of active sites, exceptional structural integrity, and successive charge transfer channels. In addition, the B, N heteroatoms are available to improve the electronic conductivity, promote the wettability of carbon materials profiting from the acceleration of electrolyte permeation and diffusion, and provide numerous electrochemically active sites. These combined features synergistically contribute to the BNPC cathode's high specific capacity, unprecedented lifespan, and superior rate performance in the asfabricated aqueous ZHCs. The mechanism of storage enhancement is further explored by in/ex-situ analysis and density functional theory (DFT) calculations.

2 | RESULTS AND DISCUSSION

2.1 | Preparation, morphology, and structure of BNPC

Figure 1 shows the schematic diagram illustrating the synthesis of BNPC, and it mainly involves three steps: (i) synthesis of Ni-MOF nanocrystals as the catalytic template via a hydrothermal coordinate reaction method; (ii)

in-situ polymerization of pyrrole (Py) and treatment with H₃BO₃ to obtain the PPy/Ni-MOF/H₃BO₃ precursor; (iii) pyrolysis of the precursor in an Ar flow and further etching to reap the BNPC product with the anticipative structure/component. As shown in Figure S1, Ni-MOF displays a flower-like morphology assembled by numerous interconnected nanoflakes with a thickness ranging from 10 to 50 nm, which could be ascribed to the mixed solvent of deionized (DI) water, ethanol, and dimethylformamide (DMF) that are used for hydrothermal process. The ethanol with the smallest polarity can increase the nucleation rate and induce the formation of nanoflakes, and DMF favors the framework construction of MOFs, while the DI water with the highest polarity can stabilize reactant ions and facilitate the generation of the flower-like structure, collectively providing a prerequisite for the fabrication of Ni-MOF with 3D hierarchical flower-like structure. 27,28 Subsequently, PPy uniformly in situ grew on the surface of Ni-MOF via the coordination interaction of the pyrrolic N atom with the Ni ion.²⁹ Notably, the introduction of PPy and followed H₃BO₃ treatment do make the PPy/Ni-MOF/H₃BO₃ precursor have a morphology change with nanoflakes covered by PPy and H₃BO₃ (Figure S2A), which can be further confirmed by X-ray diffraction (XRD) pattern and Fourier transform infrared (FTIR) spectroscopy analyses. The XRD pattern (Figure S2B) of Ni-MOF displays diffraction peaks belonging to Ni-based MOF as compared with reported work.³⁰ After PPy introduction, Ni-MOF/ PPy shows similar diffraction peaks to Ni-MOF because of PPy's noncrystalline structure. Because of the strong peak intensity of the (002) plane of H₃BO₃, the addition of H₃BO₃ lead to significant changes in diffraction peaks, while the peaks corresponding to Ni-MOF/PPy remain unchanged. As shown in Figure S2C, the Ni-MOF/PPv/ H₃BO₃ presents the characteristic bands of Ni-MOF $(1581 \text{ cm}^{-1} \text{ of C=N band})$, ³¹ PPy $(1562 \text{ and } 1116 \text{ cm}^{-1} \text{ of }$ C=C and C-N bands, respectively),32 and additional bands representing B-O (1011 and 563 cm⁻¹) for H₃BO₃,³³ confirming the combination of Ni-MOF, PPy, and H₃BO₃ components.

Upon annealing treatment at 800°C, the PPy/Ni-MOF/H₃BO₃ precursor is transformed into BNPC. During which, the flower-shaped Ni-MOF holds a function in constructing a PC skeleton and PPy realizes active N introduction. Interestingly, H₃BO₃ can act more than the boron source for active B doping; meanwhile, it can also be utilized as an activator for a finer porous structure by releasing H₂O (gas) during pyrolysis and removing B₂O₃ impurity in post-treatment. Based on the aforementioned understanding of the structural features of BNPC, Figure 1 also provides a concise summary of the advantages associated with the constructed B,N-rich

carbon superstructure. First, the 3D flower-like BNPC with an open superstructure and developed micro/mesopores offers a substantial number of interfacial active sites and enhances ion diffusion by reducing the transport distance. Second, the presence of electron-rich N and electron-deficient B enables their conjugation into π electron system, and these surface defects promote Faradaic reaction. Finally, the optimized surface wettability and electronic conductivity induced by B and N codoping facilitate rapid charge transfer at the interfaces. These merits collectively contribute to the expectation of excellent electrochemical performance from the synthesized BNPC material.

Scanning electron microscopy (SEM), transmission electron microscopy (TEM), and high-resolution TEM (HRTEM) were used to examine the surface morphology and internal structure of the sample. The PC successfully replicates the geometric feature of its parent material (Ni-MOF) after high-temperature decomposition in an Ar flow (Figure S3A,B). The nitrogen doped porous carbon (NPC) also shows a well-preserved flower structure covered with numerous nanoparticles originating from the pyrolysis of PPy (Figure S3C,D). Comparatively, the PPyderived nanoparticles could hardly be detected in the inherited micro-flower-shaped BNPC (Figure 2A), partially due to the activation effect of H₃BO₃. However, upon closer examination at higher magnification, it is clear that the BNPC is constituted with the interconnected nanoflakes (with an average thickness of 38 nm) mainly assembled from PPy-derived nanoparticles (Figure 2B-D), proving the successful fabrication of a unique porous superstructure for BNPC. Furthermore, the TEM image in Figure 2E discloses the presence of a multilevel porous structure within BNPC, and a disordered nanoarchitecture is visible by HRTEM and selected-area electron diffraction (SAED) images (Figure 2F and its inset). The amorphous structure of BNPC is further demonstrated by the XRD patterns with two broad and weak diffraction peaks at approximately 26.4° and 42.2° respectively ascribed to the (002) and (100) planes of graphite (Figure S4). Additionally, the elemental mapping images (Figure 2G) indicate a homogenous introduction of N, B, and O elements through BNPC. The heteroatoms in BNPC significantly facilitate electrolyte ion adsorption, as confirmed by the lowest contact angle of 25.8° in BNPC compared with 43.2° in PC and 37.3° in NPC (Figure S5). X-ray photoelectron spectroscopy (XPS) characterization was carried out to determine the chemical composition of samples. Figure S6 presents the XPS spectra of PC, NPC, and BNPC, revealing signals attributed to the C 1s, N 1s, and O 1s at specific binding energies of 284.8, 400.1, and 530.3 eV, respectively. Notably, the BNPC spectrum

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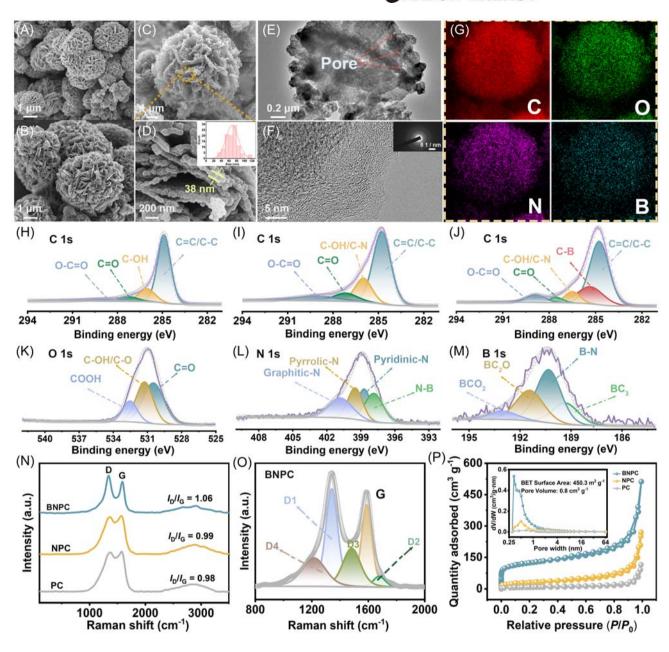


FIGURE 2 (A–D) SEM images of BNPC with different magnifications. (E) TEM images of BNPC. (F) HRTEM image of BNPC with the SAED image (inset). (G) Corresponding elemental mapping results of BNPC. (H–J) C 1s XPS spectra of PC, NPC, and BNPC. (K–M) O 1s, N 1s, and B 1s XPS spectra of BNPC. (N) Raman spectra of BNPC, NC, and PC. (O) Deconvoluted Raman spectra of BNPC. (P) Nitrogen adsorption-desorption isotherms with pore size distribution plots for BNPC, NC, and PC.

exhibits an additional peak at 191.0 eV corresponding to B 1s, indicating the co-doping of B and N in BNPC. The doping atom contents of N and B in BNPC are 6.6 and 4.0 at%, respectively, whose N content surpasses those of 6.4 and 1.1 at% in NPC and PC samples (Figure S7). This disparity in N content could be due to the mutual promotion of B, N co-doping during the pyrolysis process, as the introduction of electron-accepting B atoms effectively increases the electron-deficient holes surrounding the nearby C atoms, thus boosting the further combination of C atoms with

electron-donating N atoms.^{22,34} The high-resolution C 1s spectra of PC and NPC (Figure 2H,I) are deconvoluted into four distinct peaks at approximately 284.8, 286.0, 287.2, and 289.2 eV, correlating with C=C/C-C, C-OH/C-N, C=O, and O-C=O, respectively.³⁵ Compared with PC and NPC, the additional peak associated with C-B (285.2 eV) appears in the high-resolution C 1s spectrum of BNPC (Figure 2J), indicating the realization of N, B co-doping via the formation of C-N and C-B bonds.³⁶ The high-resolution O 1s spectrum for the BNPC sample can be resolved to three oxygen-based components,

corresponding to C=O (531.5 eV), C-O/C-OH (532.8 eV), and C-O-C (533.8 eV),³⁷ respectively (Figure 2K). Here, the introduction of abundant oxygen-containing functional groups into carbon can increase the surface wettability of the electrodes. In high-resolution N 1 s spectra of three samples (Figures 2L and S8), apart from the fitted peaks of graphitic-N (401.4 eV), pyrrolic-N (399.9 eV), and pyridinic-N (398.9 eV), BNPC displays an extra N-B bond at approximately 397.9 eV. 38 Notably, the substitution of carbon atoms on the edge by heteroatoms is of great importance in enhancing the adsorption of ions, as reported in K/Zn-ion storage. 39,40 Though BNPC has an N-B content of 28.1%, it still shows a higher total edge-nitrogen configuration content of 55.6% (pyrrolic-N of 24% and pyridinic-N of 31.6%) compared with that of 52.5% (pyrrolic-N of 29.2% and pyridinic-N of 23.3%) for PC (Figure S9). This improvement of edge-N configuration could originate from the selective conversion of graphitic N into pyrrolic N in the carbon skeleton after the introduction of B atoms. 41,42 Figure 2M presents the high-resolution B 1s spectrum of BNPC with four deconvoluted peaks, including BC₃ (189.7 eV), B-N (191.3 eV), BC₂O (192.3 eV), and BCO₂ (193.1 eV), which is favorable for the further facilitation of surface redox reactions in the appearance of N due to the heteroatoms co-doping induced synergistic effect and decreased band gap. 43,44 Furthermore, probably as the similar atomic diameters of B, C, and N result in negligible changes in dipole moment, the FTIR spectroscopy of BNPC in Figure S10 solely exhibits bands at 1568 cm⁻¹ (C=C) and 1258 cm⁻¹ (C-O), with no visible bands relating to C=N, C-N, B-C, and B-N. 45 Figure 2N presents the Raman spectroscopy of samples, which consists of a typical D band at 1350 cm⁻¹ relating to the disordered carbon and defects, and G band at 1580 cm⁻¹ representing the ordered graphite layers. The I_D/I_G (the intensity ratio of D and G bands) value, which reflects the disorder degree of carbon material, increases from 0.98 for PC and 0.99 for NPC to 1.06 for BNPC, an indication of low graphitic degree and high defect density in BNPC.46 Furthermore, a curve fitting in Gaussian-Lorentzian numerical simulation is adopted to subdivide the D band into the D1, D2, D3, and D4 bands (Figure 20).⁴⁷ As the D3 band at ~1500 cm⁻¹ corresponds to the defects derived from the organic molecules or functional groups, the higher I_{D3}/I_{G} value of 0.82 for BNPC compared with 0.57 for PC and 0.64 for NPC (Figures 20 and S11) indicates that more B, N, and O groups exist in carbon structure, which benefits to enhancing the electronic conductivity and electrolyte wettability of carbon materials. More importantly, the C-OH and C=O oxygen-containing groups can introduce additional pseudo-capacitance, 48 and B, N heteroatoms can efficiently modulate the electron-donor properties of neighboring C atoms and create charge sites, boosting Zn-ion storage performance.⁴⁹ Nitrogen absorptiondesorption measurement was carried out to unveil the pore structure of BNPC. As shown in Figure 2P, the BNPC sample presents a typical type-IV isotherm with a sharp uptake at low relative pressure of $P/P_0 < 0.05$, a hysteresis loop at high relative pressure of P/P_0 in a range of 0.4–0.95, and a significant rise at $P/P_0 > 0.95$, revealing a hierarchical structure with micro-meso-macropores. Besides, BNPC has a wider micropore size distribution primarily located between 0.3 and 0.6 nm, which is quite distinct from that of PC and NPC with micropore size mainly centered at 0.3 and 0.5 nm, respectively (the inset of Figure 2P). The SSA of BNPC, NPC, and PC are determined to be 450.3, 102.1, and 27.3 m² g⁻¹, and their corresponding total volumes are 0.8, 0.4, and 0.2 cm³ g⁻¹, respectively, as listed in Table S1. The larger SSA of BNPC compared to NPC and PC could be attributed to the porosity modulation of H₃BO₃ during pyrolysis. These findings have significant implications for available Zn-ion storage and rapid adsorption/desorption processes of hydrated Zn ions in BNPC. Consequently, the improved Zn-ion storage capacity and rate performance of BNPC-assembled devices can be anticipated.

2.2 | Electrochemical evaluation

The electrochemical properties of samples were evaluated by assembling an aqueous ZHC with a CR2023-type coin cell. As shown in Figure 3A, the cyclic voltammetry (CV) profiles of Zn//PC and Zn//NPC ZHCs exhibit nearrectangular shapes within the voltage range of 0.2-1.8 V. Whereas, the CV profile of the Zn//BNPC ZHC deviates from the ideal rectangle with an obvious pair of Faradaic charge/discharge redox humps at 0.8/1.1 V, which could be attributed to the conversion between C=O and C-OH. 50,51 That is, C=O could react with H⁺ to transform into C-OH at 0.8 V in the discharge process, while the reversible reaction occurs as the charge process deepens to 1.1 V. Impressively, due to the structure superiority and synergistic effect of simultaneously induced O, B, N dopants on pseudo-capacitance, the CV profile of BNPC-based ZHC shows much-enhanced peak intensity and a larger area with the Zn//NPC and Zn//PC ZHCs as references, manifesting the largest Zn-ion storage capacity of Zn//BNPC ZHC. The galvanostatic charge-discharge (GCD) curves at $0.2 \,\mathrm{Ag^{-1}}$ in Figure S12 further confirm the outstanding electrochemical performance of the Zn//BNPC ZHC, which delivers the highest specific capacity of $143.7 \,\mathrm{mAh}\,\mathrm{g}^{-1}$ compared with 102.5 and 55.7 mAh g^{-1} of Zn//NPC and Zn//PC ZHCs, respectively.

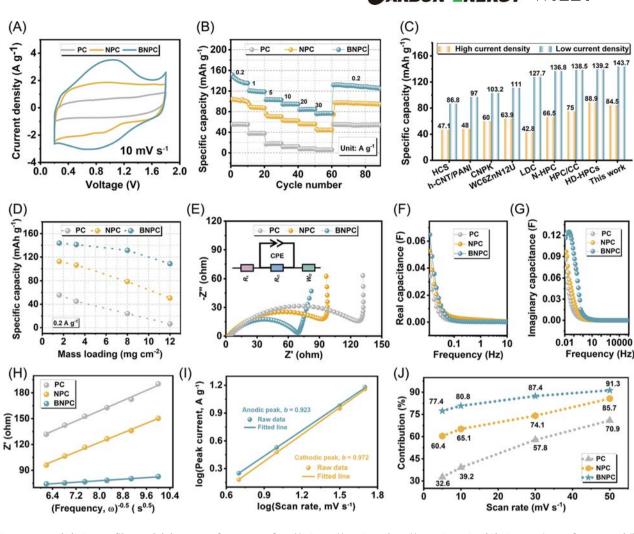


FIGURE 3 (A) CV profiles and (B) rate performance of Zn//PC, Zn//NPC, and Zn//BNPC ZHCs. (C) Comparison of rate capability between the Zn//BNPC ZHC and the previously reported heteroatom-doped porous carbon-based ZHCs. (D) Specific capacities at $0.2 \, \mathrm{Ag^{-1}}$ for Zn//PC, Zn//NPC, and Zn//BNPC ZHCs with different mass loadings. (E) EIS spectra with an inserted simulating equivalent circuit. (F) Real capacitance and (G) imaginary capacitance versus frequency. (H) The Z'- $\omega^{-1/2}$ plots for Zn//PC, Zn//NPC, and Zn//BNPC ZHCs. (I) Relationship between scan rate and peak current of the Zn//BNPC ZHC. (J) Capacitive contribution ratios of Zn//PC, Zn//NPC, and Zn//BNPC ZHCs at 3–50 mV s⁻¹.

Figure 3B shows the rate performance of aqueous Zn//BNPC ZHC in reference to Zn//PC ZHC and Zn//NPC ZHC. Different from the Zn//PC ZHC, which only maintains a capacity of $5.9 \,\mathrm{mAh}\,\mathrm{g}^{-1}$ at a current density of 30 A g⁻¹, the Zn//NPC ZHC exhibits relatively superior performance with a capacity of 44.4 mAh g⁻¹ as the current density increases to 30 A g⁻¹. In contrast, the Zn//BNPC ZHC demonstrates an exceptional rate performance, achieving capacities of $84.5 \,\mathrm{mAh \, g^{-1}}$ at 30 A g⁻¹. Moreover, Figure 3C provides an intuitive comparison of the Zn-ion storage performance among different devices. It clearly illustrates that the Zn//BNPC ZHC exhibits significantly superior rate capability and surpasses many previously reported devices with heteroatom-doped porous carbon cathodes. 1,4,7-9,52-54 To further assess the performance of three cathodes in practical application, the

capacities of the Zn//PC, Zn//NPC, and Zn//BNPC ZHCs were checked under various mass loadings at a current density of $0.2\,\mathrm{A\,g^{-1}}$, as displayed in Figure 3D. Remarkably, the Zn//BNPC ZHC exhibits an exceptional capacity of $108.5\,\mathrm{mAh\,g^{-1}}$ even under a high mass loading of $12\,\mathrm{mg\,cm^{-2}}$, which is much higher than $50.5\,\mathrm{mAh\,g^{-1}}$ of Zn//NPC ZHC and $6.4\,\mathrm{mAh\,g^{-1}}$ of Zn//PC ZHC, an indication of great application prospects for real-world applications.

To comprehend the superior Zn-ion rate capability of the BNPC-based ZHC, electrochemical impedance spectroscopy (EIS) was conducted to study the electron/ion transport behavior. 55 As shown in Figure 3E, the charge transfer resistance ($R_{\rm ct}$) associated with the apparent semicircle in the Nyquist plot is deduced based on the equivalent circuit. The BNPC-based ZHC displays a

lower $R_{\rm ct}$ value of 65.2 Ω in reference to those of the NPC-based ZHC (80.4 Ω) and PC-based ZHC (135.7 Ω), primarily attributed to the enhanced electronic conductivity promoted by heteroatom doping. Furthermore, a common complex model of the capacitance was used to measure capacitance variations across a wide frequency range, employing the following Equation (1). Notably, the $C''(\omega)$ (imaginary capacitance) and $C'(\omega)$ (real capacitance) versus the frequency were derived from EIS data.

$$C(\omega) = C'(\omega) + jC''(\omega). \tag{1}$$

As seen in Figure 3F, the BNPC-based ZHC represents the highest real capacitance value of 64.9 mF compared to the NPC-based ZHC (52.6 mF) and PC-based ZHC (33.0 mF), further proving its excellent capacitive capability. To reflect the length of time that is required to deliver the stored energy and power efficiently, the relaxation time constant τ_0 was calculated based on the equation of $\tau_0 = 1/f$ (f represents the peak value of C"). From Figure 3G, the BNPC-based ZHC demonstrates a smaller τ_0 value of 33.3 s than 71.4 s for NPC-based ZHC and 83.3 s for PC-based ZHC, implying the lower energy loss and faster electrolyte ion transportation in BNPC. The faster Zn-ion diffusion coefficient in the BNPC is further confirmed by the Warburg factor (σ_{ω}) , which is inversely proportional to the ion diffusion coefficient and can be calculated via the linear fitting of Z' and $\omega^{-1/2}$ (Figure 3H). The σ_{ω} values of PC-based ZHC and NPCbased ZHC are 14.7 and $13.9 \Omega S^{-1/2}$, respectively, while the optimized porous superstructure of NBPC endows the NBPC-based ZHC with a smaller σ_{ω} value of 2.2 Ω S^{-1/2}, an indication of the rapid charge/discharge process for Znion storage and thus a good rate performance.⁵⁷

CV measurements were performed at a wide range of scan rates from 5 to 50 mV s⁻¹ to explore the electrochemical reaction mechanism of the BNPC-based ZHC, as depicted in Figure S13A. The relationship between the scan rate (v) and the peak current (i) can be revealed by the equation $i = av^b$, and the exponent b acquired by linear fitting of log(i) and log(v) is adopted to evaluate the electrochemical mechanism. The BNPCbased ZHC with a notably high b value of almost 1.0 (0.923 and 0.972 for anodic and cathodic peaks, respectively) in Figure 3I strongly implies a capacitive dominant controlled behavior. Furthermore, the quantitative contributions of the capacitive-controlled and diffusion-controlled behaviors are determined via the equation $i(V) = k_1 v + k_2 v^{1/2}$. Figure S13B shows that the percentage of the capacitive contribution for the BNPC-based ZHC is up to 80.8% at 10 mV s⁻¹. As the scan rate escalates, the capacitive contribution

experiences gradual enhancement, culminating in a maximum percentage of 91.3% at 50 mV s $^{-1}$ (Figure 3J). The capacitive contribution encompassing the electric double-layer capacitance and the surface Faradic pseudocapacitance can provide efficient charge transfer. 58 Therefore, the BNPC-based ZHC, characterized by its dominance of capacitive contribution, can easily store and deliver energy.

More encouraging is that the Zn//BNPC ZHC demonstrates remarkable cycle durability, as evidenced by a higher capacity retention of up to 92.7% in reference with Zn//PC ZHC (73.8%) and Zn//NPC ZHC (85.5%) after 10,000 cycles at $5 \,\mathrm{Ag^{-1}}$ (Figure 4A). The morphology of cycled BNPC in Figure S14 with an integral carbon superstructure after long-term cycling suggests its structural firmness in ZHC. Additionally, Figure \$15 displays the digital photos of post-cycling assembled coin-type Zn//BNPC ZHC to visually investigate the appearance change after cycling. As seen, no noticeable cracks can be observed in Zn//BNPC ZHC after cycling, further underscoring the structural stability of the assembled ZHC. Even when the current density increases to 10 A g⁻¹, the Zn//BNPC ZHC still shows an ultrahigh capacity retention of 98.7% over 30,000 cycles (Figure 4B). The postcycling investigation was then carried out to evaluate the structural durability of BNPC. The cycled BNPC basically maintains its initial flower shape (insets of Figure 4B), corroborating the structural tolerance of the BNPC electrode and the outstanding cycle performance of the Zn//BNPC ZHC. As shown in Figures S16 and S17, the elemental percentages of BNPC electrodes before and after cycling were determined by XPS characterization to confirm the chemical stability of carbon material. The elemental contents of B, N, and O after cycling are 3.55, 6.25, and 11.54 at%, respectively, which display a slight change from 3.78, 6.45, and 11.23 at% before cycling, implying the stable structure of BNPC. Besides, the antiself-discharge capability, which is often overlooked and is an important parameter for practical applications, can be assessed by monitoring the open-circuit voltage (OCV) change of the fully charged ZHC. In our study, the opencircuit voltage of the ZHC device was recorded as a function of time after the cell was charged to 1.8 V at $0.2 \,\mathrm{Ag^{-1}}$ (inset of Figure 4C). The OCV drops to $1.16 \,\mathrm{V}$ after 300 h, corresponding to a self-discharge rate of 2.13 mV h⁻¹, which is lower than that of many other capacitor devices (Figure 4C). 4,40,59-64 More impressively, the Zn//BNPC ZHC delivers a large energy density of $117.15 \,\mathrm{Wh}\,\mathrm{kg}^{-1}$ at a power density of $163.15 \,\mathrm{W}\,\mathrm{kg}^{-1}$ (based on the mass of the prepared carbon material) and a maximal power density of 21.6 kW kg⁻¹ at an energy density of 54.0 Wh kg⁻¹, surpassing or at least comparable to the values from recently reported works

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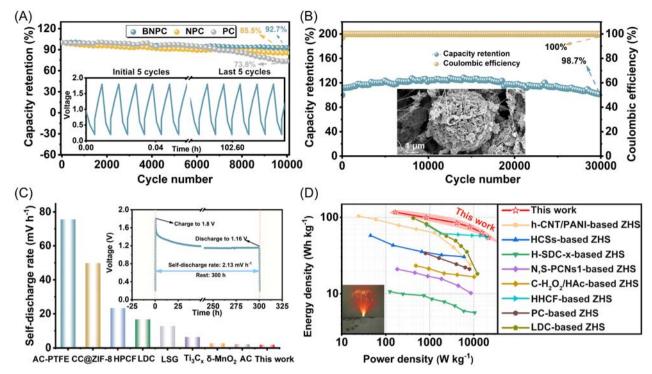


FIGURE 4 (A) Cycling performance of Zn//BNPC, Zn//NPC, and Zn//PC ZHCs at $5 \, A \, g^{-1}$ with inset showing galvanostatic charge/ discharge profiles before and after cycling. (B) Long-term cycle stability of the as-assembled Zn//BNPC device at $10 \, A \, g^{-1}$ for 30,000 cycles with post-cycling SEM images of the BNPC cathode in the inset. (C) Self-discharge rate comparison among Zn//BNPC ZHC and devices from reported works with the self-discharge profile of the Zn//BNPC ZHC in the inset. (D) Ragone plots of Zn//BNPC ZHC in reference to reported devices (inserted digital photo of LED lights).

(Figure 4D). 4,7,9,15–17,20,21 Meanwhile, the series connected to Zn//BNPC ZHC devices can supply energy for LED lights as shown in the inset of Figure 4D, confirming its potential practical application.

2.3 | Mechanism discussion

To explore the charge storage mechanism, ex-situ XRD and XPS characterizations were performed to analyze the structural and compositional changes of the BNPC cathode at specific charge/discharge states of a GCD profile presented in Figure 5A. The ex-situ XRD pattern of the BNPC cathode (Figure 5B) with strong diffraction peaks representing Zn(CF₃SO₃)₂·Zn(OH)₂ at state III indicates that the formation/dissolution of Zn(CF₃SO₃)₂·Zn(OH)₂ takes part in the BNPC cathode reactions besides the adsorption/ desorption of electrolyte ions on the BNPC surfaces. 65 Specially, the formation of Zn(CF₃SO₃)₂·Zn(OH)₂ is accompanied by the insertion of H⁺ to guarantee a neutral charge environment. 66,67 The XRD results of the Zn anode in Figure 5C only present the diffraction peaks of Zn metal, which implies that the deposition/stripping of metallic Zn dominates the electrochemical reaction of the Zn anode. As seen from Figure S18, ex-situ XPS tests show

that the intensity of Zn 2p increases from state I to state III, suggesting the rising content of Zn²⁺. From state III to state V, the intensity of Zn 2p presents a decreasing tendency, a strong proof of the reversible adsorption/ desorption of Zn²⁺ on the BNPC surfaces. The intensity of S 2p (Figure 5D) is gradually enhanced and reaches its maximum at state III ascribing to the formation of Zn(CF₃SO₃)₂·Zn(OH)₂. Then, it decreases from state III to state IV, while it becomes stronger at state V as the charging process deepens, proving that the CF₃SO₃⁻ is further absorbed in the high-voltage range.⁶⁸ To elucidate the chemisorption process between Zn ions and oxygen functional groups, various charge/discharge states of highresolution C 1s and O 1s XPS spectra were investigated. The C 1s spectra analysis (Figure 5E) reveals three primary peaks located at 287.6, 286.4, and 284.8 eV, corresponding to C-O-Zn, C-OH, and C=C/C-C groups, respectively. Notably, the intensity of C-OH gradually decreases during the discharging process from state I to state III, while it continuously increases with the charging process (state III to state V). Whereas, the C-O-Zn exhibits the strongest intensity at the fully discharged state (state III) and gradually weakens during charging. These results indicate the existence of reversible electrochemical reactions between C-OH and Zn ions. Moreover, the fitted O1s spectrum

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FIGURE 5 Charge transfer behavior and storage kinetics of the Zn//BNPC ZHC. (A) The typical GCD curve of the Zn//BNPC ZHC at $0.2 \,\mathrm{Ag^{-1}}$. Ex-situ XRD patterns of (B) BNPC cathode and (C) Zn anode at the selected states. Ex-situ (D) S 2p, (E) C 1s, and (F) O 1s XPS spectra of BNPC cathode. Contour-type in-situ electrochemical (G) Raman spectra and (H) XRD patterns of BNPC cathode. (I) Schematic illustration of the charge-storage mechanism for BNPC cathode in $1 \,\mathrm{M}$ Zn(CF₃SO₃)₂ electrolyte.

(Figure 5F) shows a continuously decreased -C=O intensity during the discharging process, followed by increases upon the voltage returning back, opposite from the changing trend of -C - OH intensity, implying the reversible conversion between -C=O and -C-OH, which could promote the chemisorption of Zn ions during charge/discharge processes.

In-situ Raman technology was performed to observe the working process of the BNPC electrode in depth. As shown in Figure 5G, the intensities of the D and G bands gradually increase in discharging process and reach the strongest during deep discharging, and then progressively reduce during the subsequent charging. The enhanced defect degree of the BNPC electrode after the discharging process is ascribed to the co-adsorption of $\rm Zn^{2+}/H^{+}$ on the carbon surface. ⁶⁹ Impressively, the insitu XRD measurement (Figure 5H) further demonstrates H⁺ involvement during discharging process by observing the peak of $\rm Zn(CF_3SO_3)_2 \cdot Zn(OH)_2$ at 26.4°. ⁷⁰ Based on the above ex-situ analysis and in-situ Raman and XRD techniques, the energy storage mechanism of the BNPC cathode could be

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schematically illustrated in Figure 5I. Specifically, there is Zn²⁺, H⁺, and CF₃SO₃⁻ co-adsorption during the charge storage process, and the Zn²⁺ and H⁺ adsorption/desorption mainly exists at low voltages, whereas the CF₃SO₃⁻ adsorption/desorption mainly takes place at high voltages. It is worth noting that the adsorption/desorption of results in the reversible formation/dissolution of Zn(CF₃SO₃)₂·Zn(OH)₂. Meanwhile, the invertible chemical adsorption of C-OH also occurs during the electrochemical process, providing enhanced capacitive performance. The possible reactions that happened on the BNPC cathode could be described as follows:

Physical adsorption/desorption:

$$C + Zn^{2+} + 2e^- \leftrightarrow C//Zn$$
,
 $C//CF_3SO_3^- \leftrightarrow C + CF_3SO_3^-$.

Chemical adsorption/desorption:

$$C=O+H^++e^-\leftrightarrow C-OH$$
,
 $C-OH+Zn^{2+}+e^-\leftrightarrow C-O-Zn+H^+$.

Precipitation/dissolution:

$$\begin{split} &2Zn^{2+} + 4OH + 2Zn(CF_3SO_3)_2 \\ &+ nH_2O \leftrightarrow 2\Big[Zn(CF_3SO_3)_2 \cdot Zn(OH)_2\Big] \cdot nH_2O. \end{split}$$

DFT calculations were performed to investigate the function mechanism of graphitic N, pyrrolic N, pyridinic N, and B-N motifs on the Zn2+ adsorption capability of BNPC cathode. Figure \$19 displays the most stable states for Zn²⁺ adsorption on graphene and graphitic-N, pyrrolic-N, pyridinic-N, pyrrolic-N-BC₃, pyrrolic-N-BC₂O, and pyrrolic-N-BCO₂ configurated graphene, and the corresponding adsorption energy is shown in Figure 6A. As seen, all the models show negative ΔE_a values, implying a positive effect on Zn^{2+} adsorption. Among all these models, the pyrrolic-N-BC₃ configuration presents the strongest affinity and adsorption ability for Zn²⁺ because of the smallest adsorption energy value of $-0.190 \, \text{eV}$. The correlation density of states is further calculated for a more indepth illustration of the role of B, N dopants in Zn²⁺ adsorption, as shown in Figure S20. After Zn²⁺ adsorption, the Zn 4s band center shifts from -5.130 eV of pure graphene to -3.717 eV of the pyrrolic-N-G-BC₃ configurated graphene. Compared with pure graphene, the Zn 4 s band center of pyrrolic-N-G-BC₃ configurated graphene is closer to the Fermi level, implying the stronger Zn2+ adsorption ability on the surface of pyrrolic-N-G-BC₃ configurated graphene than that of pure graphene. 71,72 Furthermore, the charge density

difference diagram of Zn-ion adsorbed pyrrolic-N-G-BC₃ is exhibited in Figures 6B and S21, which illustrates that the charge depletion and accumulation primarily take place on Zn and heteroatom adsorption sites. To investigate the positive effect of heteroatoms on the chemical adsorption/desorption process between C-OH and Zn^{2+} (C-OH + Zn^{2+} + e^{-} = C - O-Zn + H⁺), Figure 6C-E describes the reaction path diagram of Zn²⁺ on the pure graphene, pyrrolic-N, and pyrrolic-N-BC₃ configurated graphene, respectively. As seen, Zn ions are firstly absorbed on the O site of an O-H group with a decreased total energy, and subsequently, the O-H bond forms the C-O-Zn bond, releasing free H⁺. Notably, as the formation of the C-O-Zn bond needs to conquer a high energy barrier, it is the ratedetermining step in the whole reaction process. The energy barrier that is required to be conquered for the reaction on pyrrolic-N-BC3 configurated graphene is 1.913 eV, which is lower than 2.548 and 2.031 eV for pure graphene and pyrrolic-N configurated graphene, respectively, implying a stronger positive effect on the chemical adsorption of Zn²⁺ on pyrrolic-N-BC₃ configurated graphene. The projection of the electron localization function (ELF) for pure graphene and pyrrolic-N-G-BC₃ configurated graphene was conducted to uncover the influence of heteroatomic motifs on the chemical adsorption capability of -OH band to Zn²⁺ (Figure 6F,G). The ELF reflects the localization degree of electrons with a value between 0 and 1, where 0 represents the highest degree of electron localization (the strongest ability to form bonds), while 1 corresponds to the highest degree of electron discretization (difficult to form bonds). According to the Bader charge analysis, the C in pyrrolic-N-G-BC₃ presents a valence of 0.624 after the introduction of B, N atoms, which means that it loses 0.363 more electrons as compared to pure graphene with a valence of 0.261. The O atom connected to C atoms in pyrrolic-N-G-BC₃ gains 0.092 more electrons than that of pure graphene. That is to say, the electrons of the C atom tend to flow to N and O atoms with higher electronegativity, leading to more negative charges around N and O atoms, and relatively lower electron density concentrated on the C atom (Figure 6H). As a result, the electron-withdrawing-induced effect results in stronger polarization of O-H in the pyrrolic-N-G-BC₃, making it easier to break the O-H to produce H⁺ and form C-O-Zn. Impressively, the chemical couplinginduced charge flow makes the built-in zincophilic regions become highly available and facilitates efficient ion migration, which promotes the reversible redox reaction of Zn²⁺ to gain an enhanced electrochemical energy storage capability.⁷³

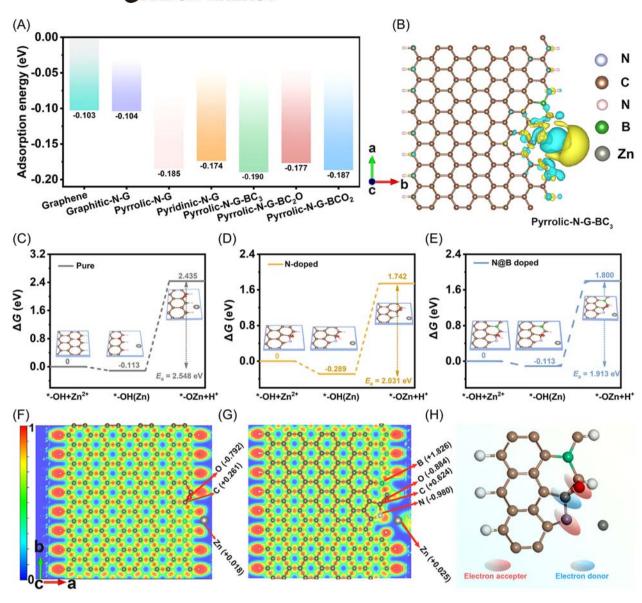


FIGURE 6 (A) Zn ion adsorption energy of pure graphene and various heteroatom configurated graphene. (B) Charge density difference diagram of pyrrolic-N-G-BC₃ configuration after Zn-ion adsorption (charge accumulation and depletion are in yellow and light blue, respectively). (C–E) ΔG values of the reaction process on the pristine graphene, pyrrolic-N-G, and pyrrolic-N-G-BC₃ configurated graphene with –OH group, respectively. (F, G) The projection of the ELF for pure graphene and pyrrolic-N-G-BC₃ configurated graphene with –OH group after Zn ion adsorption. (H) Charge pattern of B-N-C-OH.

3 | CONCLUSION

A 3D BNPC with hierarchical porosity has been developed as a preeminent cathode for efficient Zn-ion storage. This engineered architecture exhibits integrated high-activity B/N species, well-assembled hierarchical frameworks, a relatively high surface area, and multiple pores, all of which synergistically contribute to its exceptional electrochemical performance. The BNPC cathode demonstrates an ultrahigh reversible capacity of 143.7 mAh g $^{-1}$, excellent rate performance (84.5 mAh g $^{-1}$ at 30 A g $^{-1}$), and remarkable cycle stability (a capacity

retention of 98.7% after 30,000 cycles at $10\,\mathrm{A\,g^{-1}}$), achieved through a mixed mechanism of electric double-layer capacitance and Faradaic redox processes. Furthermore, the as-assembled ZHC with distinctive integrated virtues of BNPC cathode affords a high-level energy of $117.15\,\mathrm{Wh\,kg^{-1}}$ at a power density of $163.15\,\mathrm{W\,kg^{-1}}$, even outperforming the performance of the state-of-the-art similar devices. In/ex-situ characterizations elaborately illustrate the possible reactions that occurred on the BNPC cathode. Detailed DFT calculations further elucidate the mechanism underlying the promoted Zn-ion adsorption and rapid $\mathrm{Zn^{2+}}$ transport

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facilitated by the B/N co-doping in the BNPC structure. This research not only highlights the advantages of heteroatom-doping effects in the synthesis of functional carbon materials but also provides a promising platform for the development of high-efficiency ZHCs.

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CONFLICT OF INTEREST STATEMENT

The authors declare no conflict of interest.

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SUPPORTING INFORMATION

Additional supporting information can be found online in the Supporting Information section at the end of this article.

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