

Investigations on the effect of corrosion on testing data of reinforced concrete beams

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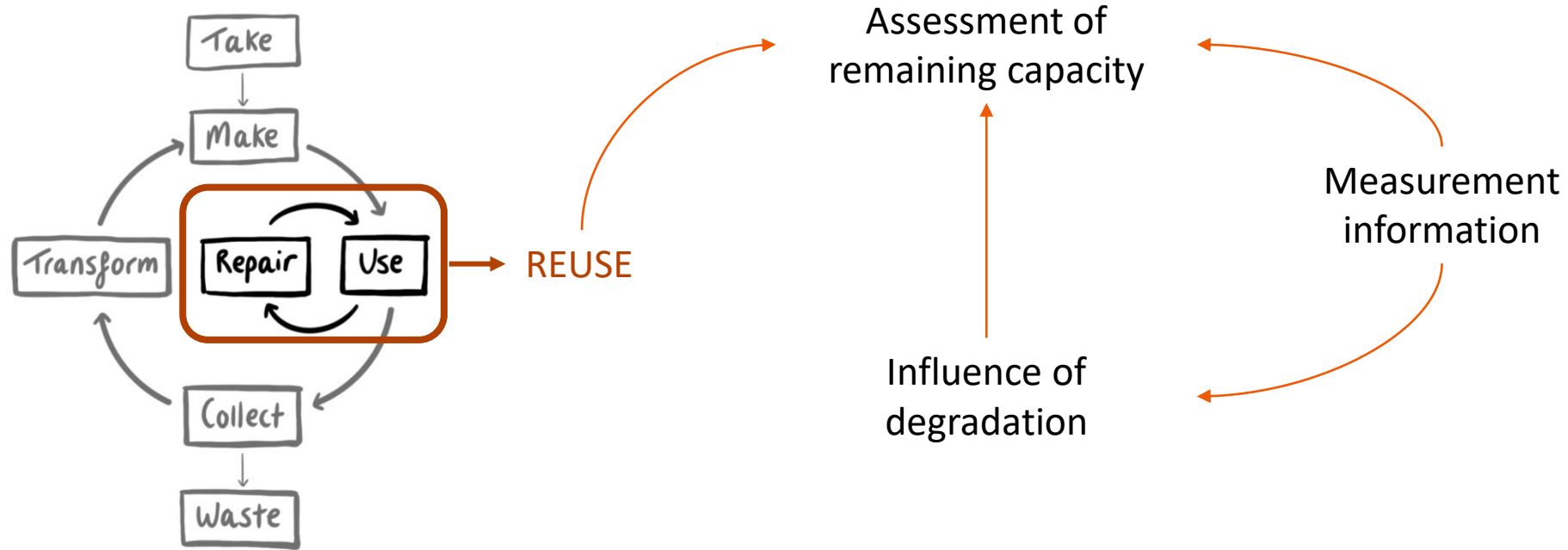
*Ghent University,
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Geert Lombaert

*KU Leuven,
Leuven, Belgium*

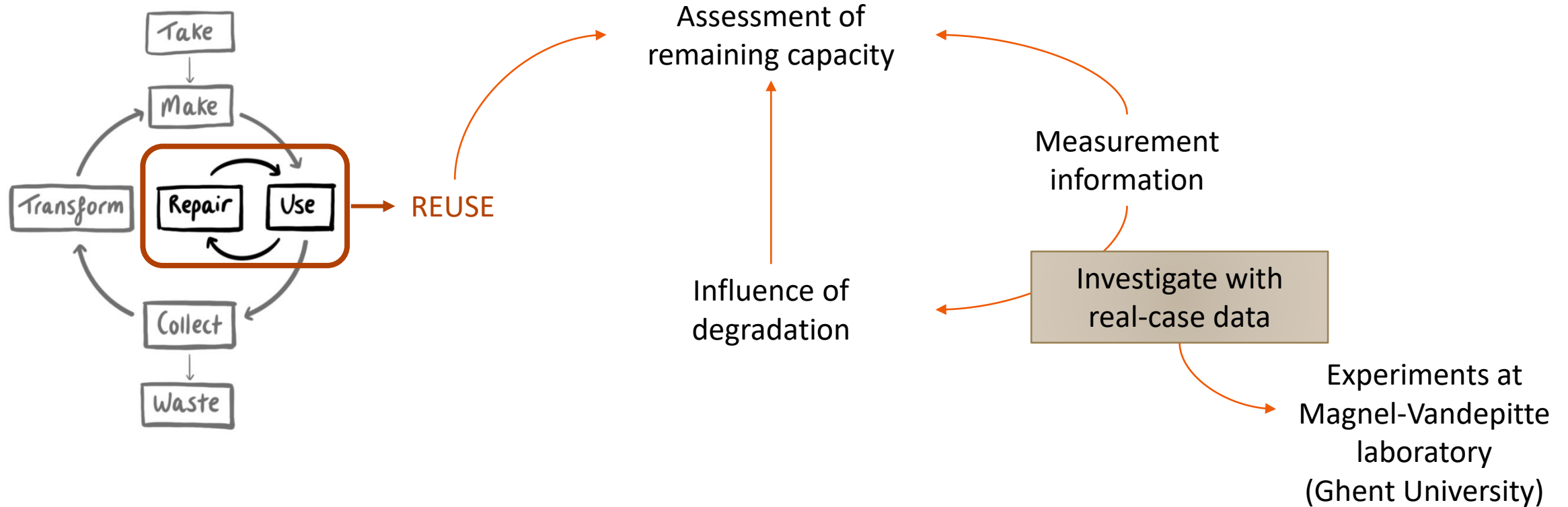
Introduction

Circular Economy 2.0

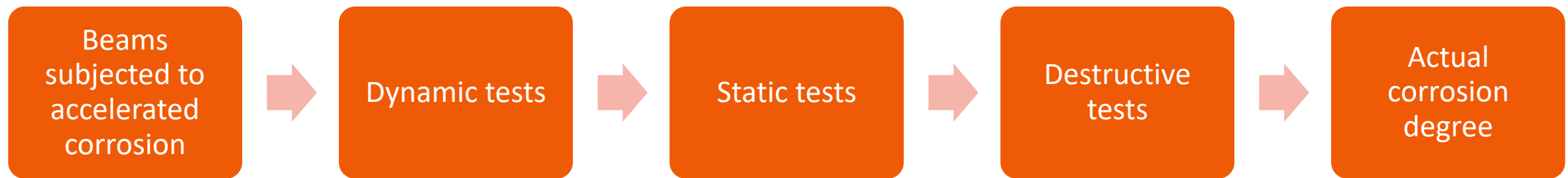


Introduction

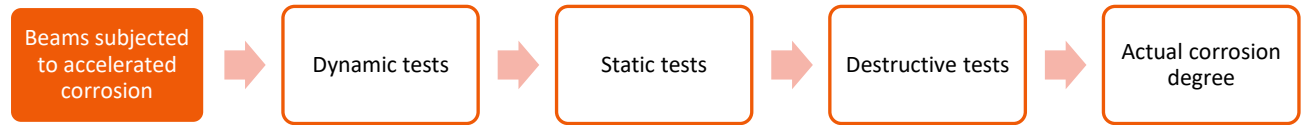
Circular Economy 2.0



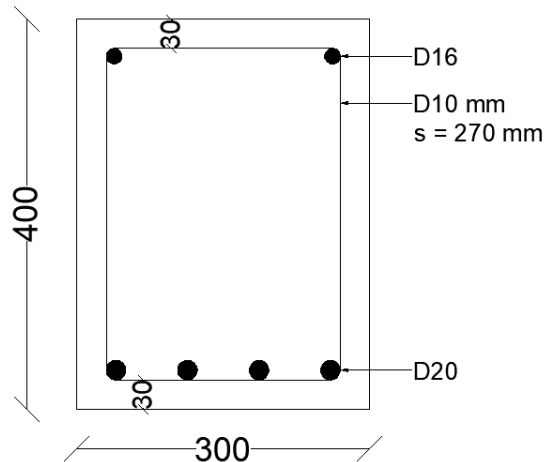
Experimental campaign



Experimental campaign



Beam layout



Length 5 m

Accelerated corrosion

Current: $100 \mu\text{A}/\text{cm}^2$

Salt solution: 5% NaCl

Applied at age of 28 days

Top reinforcement isolated from current

Corrosion duration

Beam 1.1: 330 days \rightarrow 6,2%

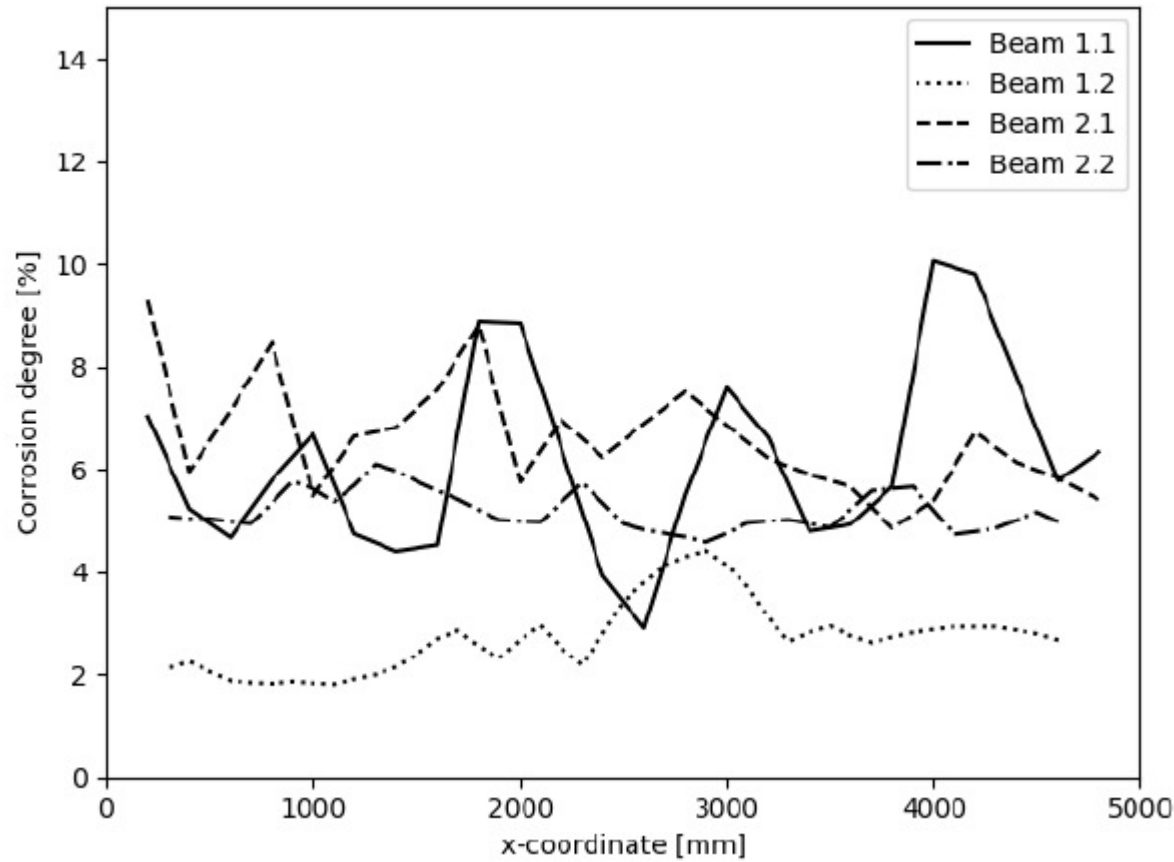
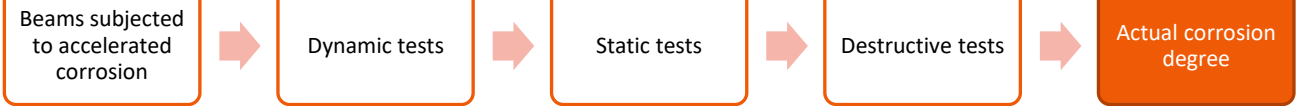
Beam 1.2: 63 days \rightarrow 2,7%

Beam 2.1: 285 days \rightarrow 6,6%

Beam 2.2: 182 days \rightarrow 5,2%

Beam 4.1: 0 days \rightarrow Reference

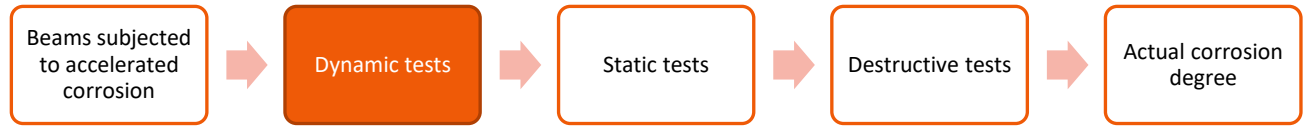
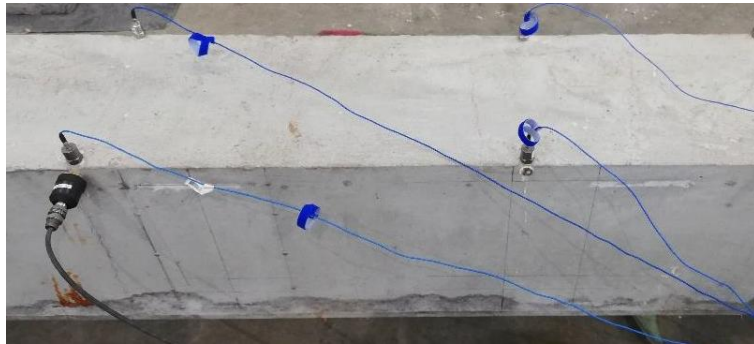
Actual corrosion degree



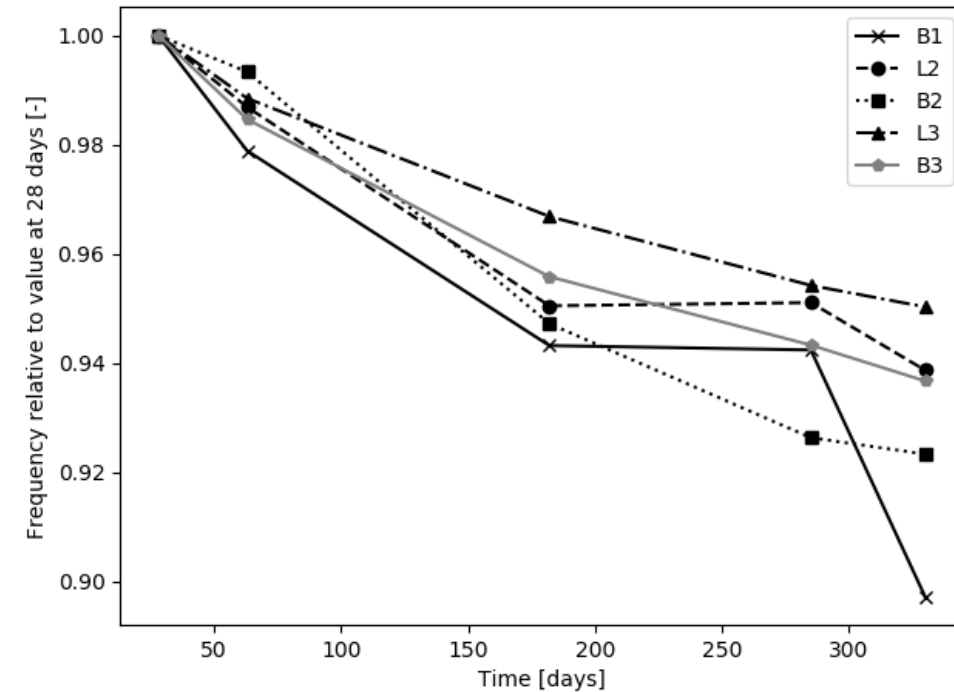
Parts of 20 cm reinforcement bar
Cleaned and weighed



Dynamic tests



Reference beam

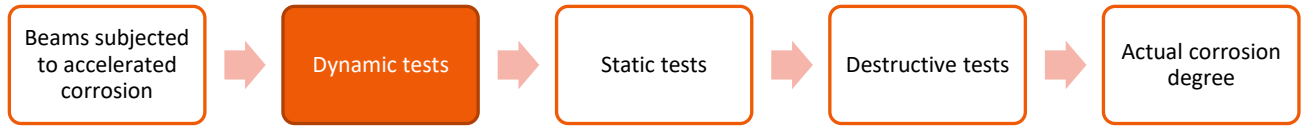


Dynamic tests

Beam 1.2 – 2,7% corrosion

Mode	28 days	63 days	Rel. Diff. [%]	Rel. Diff. Ref. 63 days [%]
L2	120.97			-1.31
B2	164.70	167.03	1.41	-0.67
T1	204.51	201.27	-1.58	
L3	228.26			-1.15
B3	303.97	304.43	0.15	-1.54
L4	362.75	358.56	-1.16	
...

General reduction in frequency BUT not larger than for reference beam.



Beam 1.1 – 6,2% corrosion

Mode	28 days	330 days	Rel. Diff. [%]	Rel. Diff. Ref. 330 days [%]
L2		103.60		-6.13
B2	169.16	146.33	-13.5	< -7.67
T1	202.01	186.57	-7.64	< -2.82
L3		202.41		-4.97
B3	306.48	274.17	-10.54	< -6.33
L4	363.36	322.05	-11.37	< -5.46
...

General reduction in frequency AND larger than for reference beam.

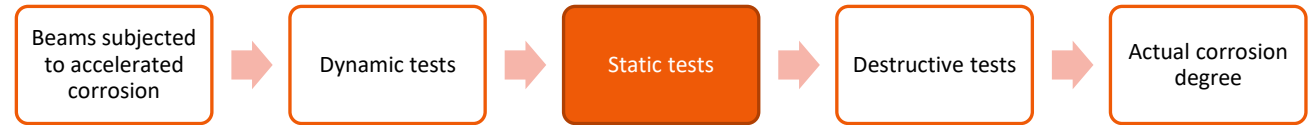
Static tests



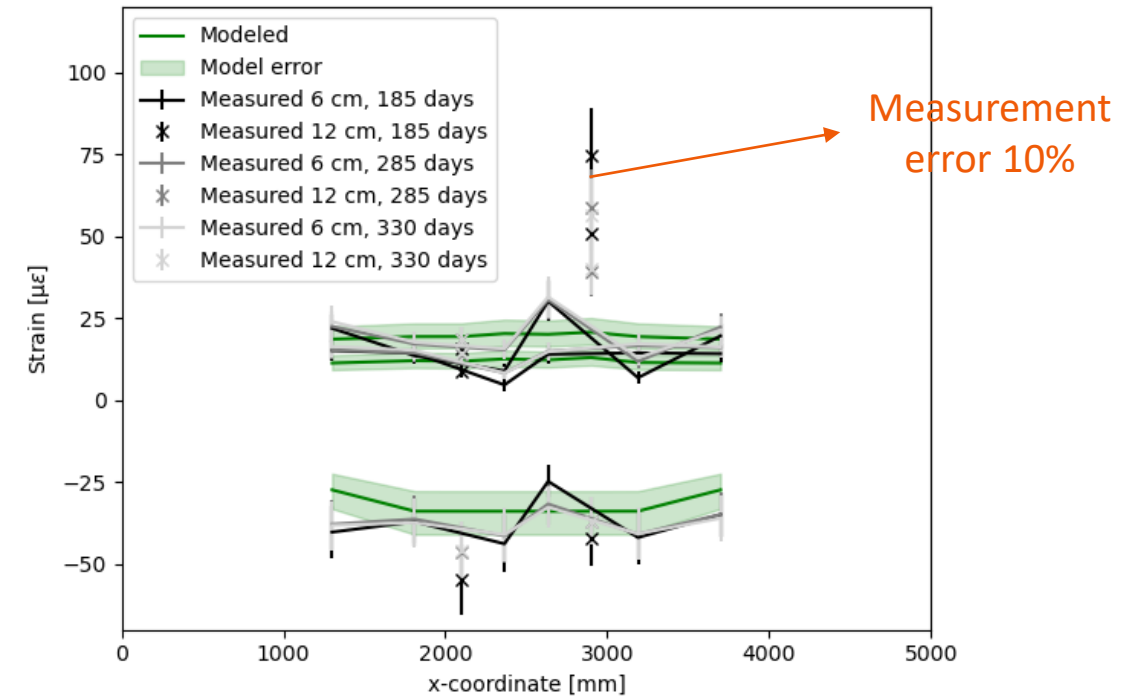
4-point bending

Strains between 5 and 15 kN (load in one loading point)

Modelled values = FEM model with input of actual corrosion degree

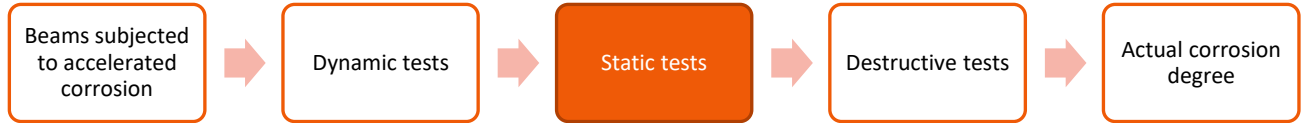


Reference beam

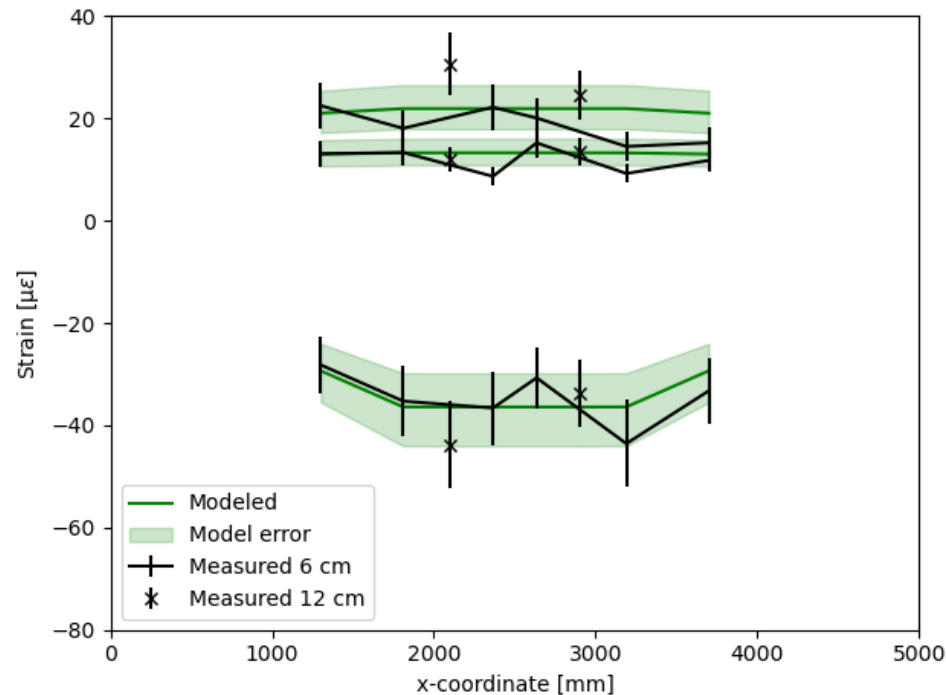


No reduction in stiffness over time

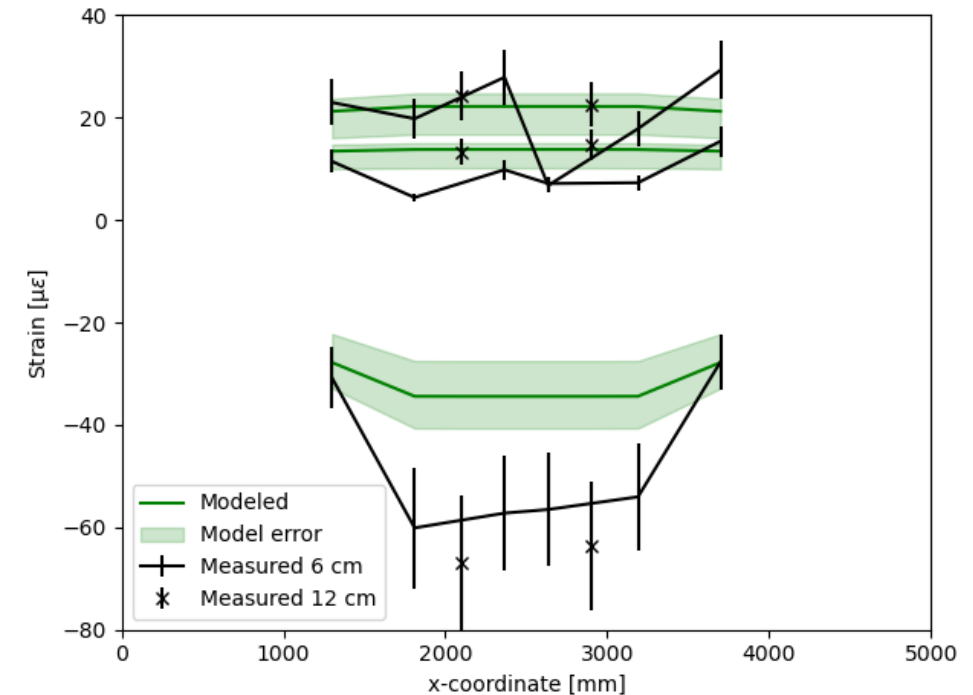
Static tests



Beam 2.2 – 5,2% corrosion

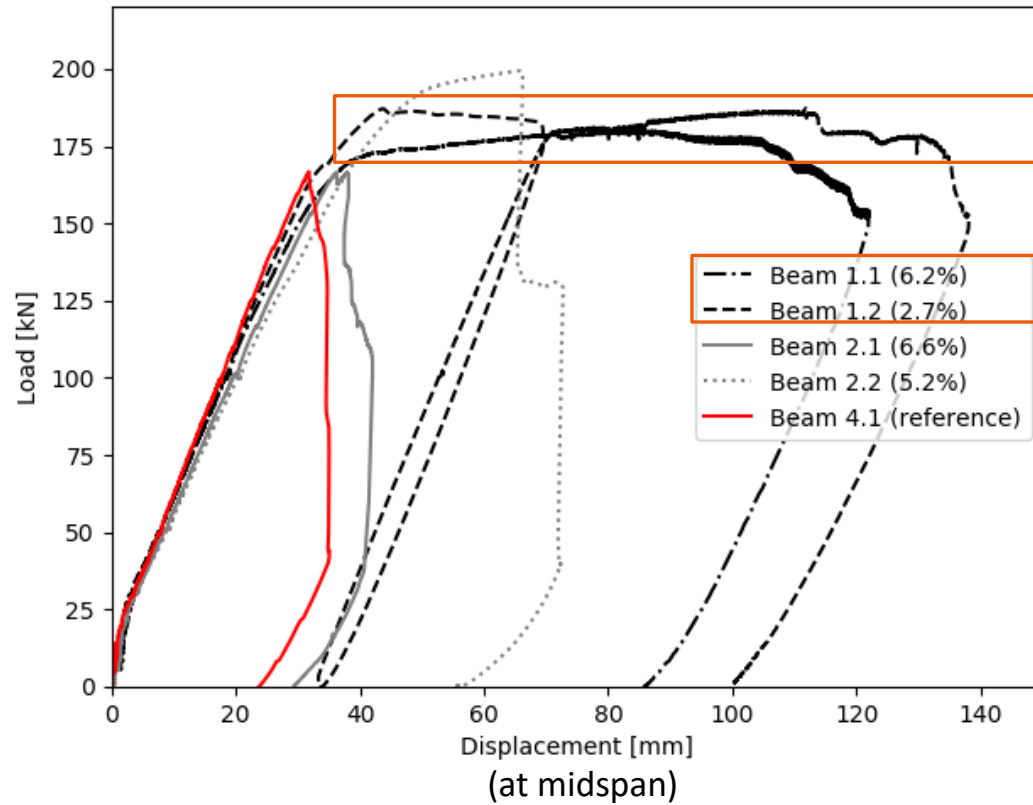
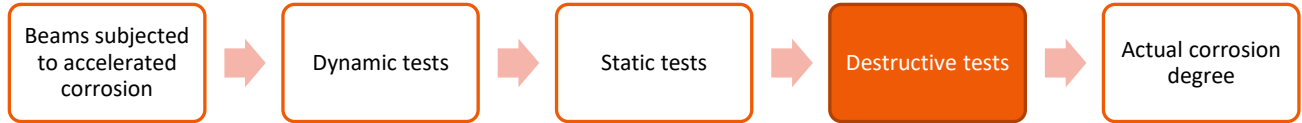


Beam 1.1 – 6,2% corrosion



On average higher strains than for reference BUT difference not exceeding measurement error

Destructive tests

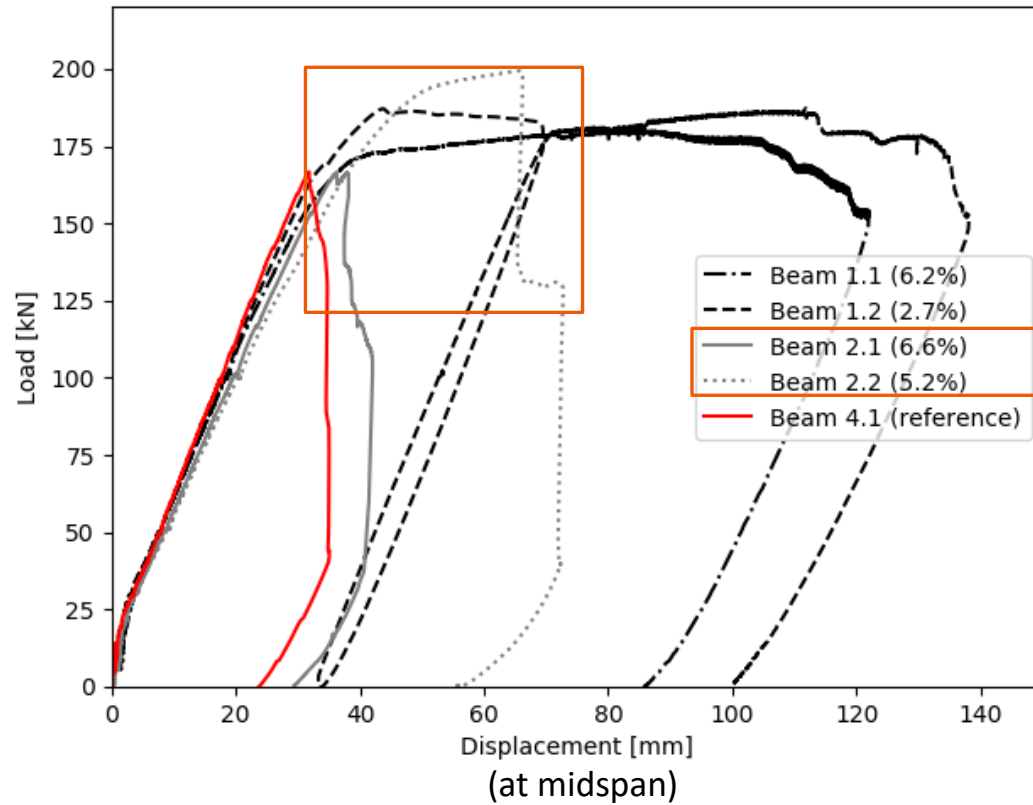
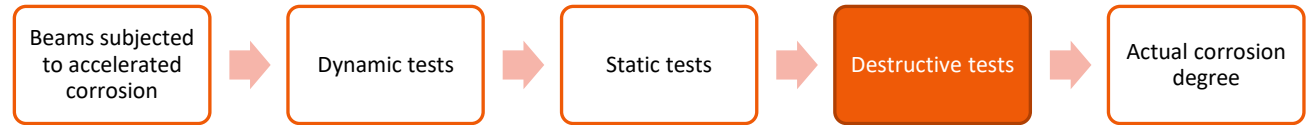


Crushing of concrete in compression zone

Higher corrosion degree (beam 1.1) =

- Lower ultimate load
- Lower initial stiffness

Destructive tests

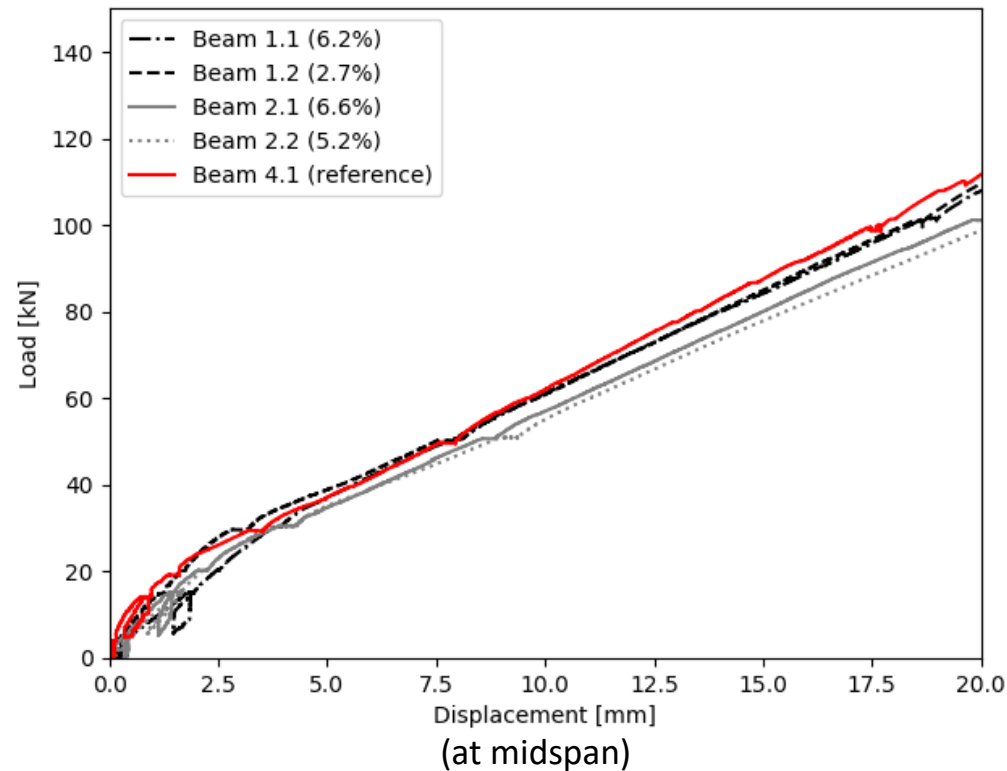
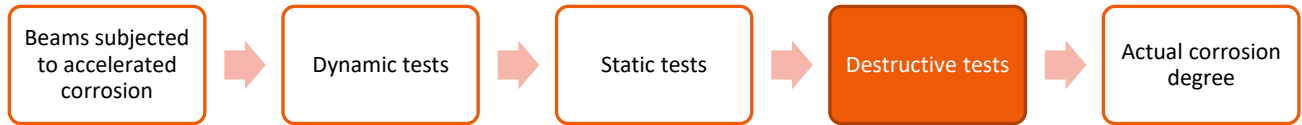


Shear failure

Higher corrosion degree (beam 2.1) =

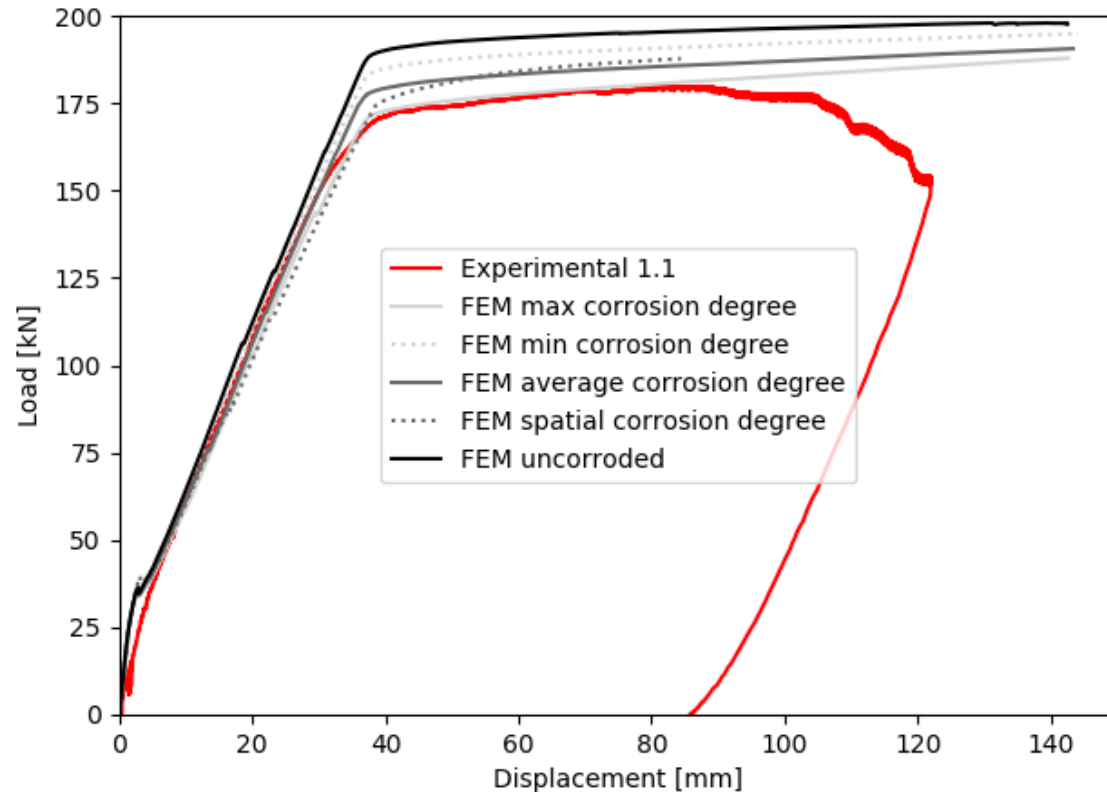
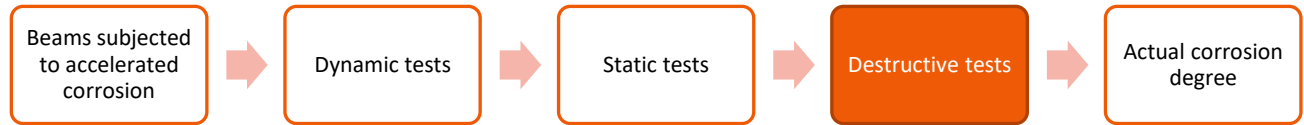
- Lower ultimate load

Destructive tests



Reference beam: highest initial stiffness

Destructive tests



FEM results (beam 1.1)

- **Uncorroded** = max. capacity
- **Max. corrosion degree** = best approximation of experiments
- **Average corrosion degree** \approx ultimate load of spatial corrosion degree

Conclusions

Dynamic tests

- **Reference beam:** Reduction in natural frequency over time.
- **5,2% and 6,2% corrosion:** Decrease in natural frequencies compared to reference beam at same age.
- **2,7% corrosion:** No influence on natural frequencies compared to reference beam.

Static tests

- Overlap modelled and experimental values (+ uncertainty bounds).
- No clear increase in strain with corrosion degree.

Destructive tests

- Influence of corrosion on stiffness and ultimate failure load.

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